

SC

Manufacturing Texas LLC

LEADING THE WAY IN
AEROSPACE TOOLING



OZZAIM
Aviation Tool Supply

▪ Email: ozzaim@ozzaim.com

Company Overview

With over 25 years of experience in the cutting tool industry, SC Manufacturing Texas (formerly SunCal Manufacturing) has become one of the premier suppliers of tools to the aerospace industry.



Located in Joshua, Texas, SC Manufacturing Texas, LLC serves the airline and manufacturing industries nationwide. We are committed to offering quick and efficient service without compromising quality.

We offer first class product that can be customized to your specifications, 24 hour AOG SERVICE and a cost saving RE-SHARPENING SERVICE.

SC Manufacturing Texas, LLC looks forward to including you as one of our valued customers.

Threaded Shank Adapter Drills

Wire Sizes-HSS

Stub, Short, and Long



- 135° Split Point
- ¼-28 Standard Threads
- Other Threaded Sizes Available 10-32, 5/16-24, 3/8-24, and 7/16-20
- Additional Lengths Available

Item ID STUB	Item ID SHORT	Item ID LONG	Size	Decimal Equiv.	O.A.L. STUB	O.A.L. SHORT	O.A.L. LONG
SC130-24801S	SC130-24801M	SC130-24801L	1	.2280	5/8	1-1/4	2-1/8
SC130-24802S	SC130-24802M	SC130-24802L	2	.2210	5/8	1-1/4	2-1/8
SC130-24803S	SC130-24803M	SC130-24803L	3	.2130	5/8	1-1/4	2-1/8
SC130-24804S	SC130-24804M	SC130-24804L	4	.2090	5/8	1-1/4	2-1/8
SC130-24805S	SC130-24805M	SC130-24805L	5	.2055	5/8	1-1/4	2-1/8
SC130-24806S	SC130-24806M	SC130-24806L	6	.2040	5/8	1-1/4	2-1/8
SC130-24807S	SC130-24807M	SC130-24807L	7	.2010	5/8	1-1/4	2-1/8
SC130-24808S	SC130-24808M	SC130-24808L	8	.1990	5/8	1-1/4	2-1/8
SC130-24809S	SC130-24809M	SC130-24809L	9	.1960	9/16	1-1/4	2-1/8
SC130-24810S	SC130-24810M	SC130-24810L	10	.1935	9/16	1-1/4	2-1/8
SC130-24811S	SC130-24811M	SC130-24811L	11	.1910	9/16	1-1/4	2-1/8
SC130-24812S	SC130-24812M	SC130-24812L	12	.1890	9/16	1-1/4	2-1/8
SC130-24813S	SC130-24813M	SC130-24813L	13	.1850	9/16	1-1/4	2-1/8
SC130-24814S	SC130-24814M	SC130-24814L	14	.1820	9/16	1-1/4	2-1/8
SC130-24815S	SC130-24815M	SC130-24815L	15	.1800	9/16	1-1/4	2-1/8
SC130-24816S	SC130-24816M	SC130-24816L	16	.1770	9/16	1-1/4	2-1/8
SC130-24817S	SC130-24817M	SC130-24817L	17	.1730	9/16	1-1/4	2-1/8
SC130-24818S	SC130-24818M	SC130-24818L	18	.1695	9/16	1-1/4	2-1/8
SC130-24819S	SC130-24819M	SC130-24819L	19	.1660	9/16	1-1/4	2-1/8
SC130-24820S	SC130-24820M	SC130-24820L	20	.1610	9/16	1-1/4	2-1/8
SC130-24821S	SC130-24821M	SC130-24821L	21	.1590	9/16	1-1/4	2-1/8
SC130-24822S	SC130-24822M	SC130-24822L	22	.1570	9/16	1-1/4	2-1/8
SC130-24823S	SC130-24823M	SC130-24823L	23	.1540	9/16	1-1/4	2-1/8
SC130-24824S	SC130-24824M	SC130-24824L	24	.1520	9/16	1-1/4	2-1/8
SC130-24825S	SC130-24825M	SC130-24825L	25	.1495	9/16	1-1/4	2-1/8
SC130-24826S	SC130-24826M	SC130-24826L	26	.1470	9/16	1-1/4	2-1/8
SC130-24827S	SC130-24827M	SC130-24827L	27	.1440	9/16	1-1/4	2-1/8
SC130-24828S	SC130-24828M	SC130-24828L	28	.1405	9/16	1-1/4	2-1/8
SC130-24829S	SC130-24829M	SC130-24829L	29	.1360	9/16	1-1/4	2-1/8
SC130-24830S	SC130-24830M	SC130-24830L	30	.1285	9/16	1-1/4	2-1/8
SC130-24831S	SC130-24831M	SC130-24831L	31	.1200	9/16	1-1/4	2-1/8
SC130-24832S	SC130-24832M	SC130-24832L	32	.1160	9/16	1-1/4	2-1/8
SC130-24833S	SC130-24833M	SC130-24833L	33	.1130	9/16	1-1/4	2-1/8
SC130-24834S	SC130-24834M	SC130-24834L	34	.1110	9/16	1-1/4	2-1/8
SC130-24835S	SC130-24835M	SC130-24835L	35	.1100	9/16	1-1/4	2-1/8
SC130-24836S	SC130-24836M	SC130-24836L	36	.1065	9/16	1-1/4	2-1/8
SC130-24837S	SC130-24837M	SC130-24837L	37	.1040	9/16	1-1/4	2-1/8
SC130-24838S	SC130-24838M	SC130-24838L	38	.1015	9/16	1-1/4	2-1/8
SC130-24839S	SC130-24839M	SC130-24839L	39	.0995	9/16	1-1/4	2-1/8
SC130-24840S	SC130-24840M	SC130-24840L	40	.0980	1/2	1	2-1/8
SC130-24841S	SC130-24841M	SC130-24841L	41	.0960	1/2	1	2-1/8

Threaded Shank Adapter Drills

Wire Sizes-HSS

Stub, Short, and Long

Item ID STUB	Item ID SHORT	Item ID LONG	Size	Decimal Equiv.	O.A.L. STUB	O.A.L. SHORT	O.A.L. LONG
SC130-24842S	SC130-24842M	SC130-24842L	42	.0935	1/2	1	2-1/8
SC130-24843S	SC130-24843M	SC130-24843L	43	.0890	1/2	1	2-1/8
SC130-24844S	SC130-24844M	SC130-24844L	44	.0860	1/2	1	2-1/8
SC130-24845S	SC130-24845M	SC130-24845L	45	.0820	1/2	1	2-1/8
SC130-24846S	SC130-24846M	SC130-24846L	46	.0810	1/2	1	2-1/8
SC130-24847S	SC130-24847M	SC130-24847L	47	.0785	1/2	1	2-1/8
SC130-24848S	SC130-24848M	SC130-24848L	48	.0760	1/2	1	2-1/8
SC130-24849S	SC130-24849M	SC130-24849L	49	.0730	1/2	1	2-1/8
SC130-24850S	SC130-24850M	SC130-24850L	50	.0700	1/2	1	2-1/8
SC130-24851S	SC130-24851M	SC130-24851L	51	.0670	1/2	1	2-1/8
SC130-24852S	SC130-24852M	SC130-24852L	52	.0635	1/2	1	2
SC130-24853S	SC130-24853M	SC130-24853L	53	.0595	1/2	1	2
SC130-24854S	SC130-24854M	SC130-24854L	54	.0550	1/2	1	2
SC130-24855S	SC130-24855M	SC130-24855L	55	.0520	1/2	1	2
SC130-24856S	SC130-24856M	SC130-24856L	56	.0465	1/2	1	1-7/8
SC130-24857S	SC130-24857M	SC130-24857L	57	.0430	1/2	1	1-7/8
SC130-24858S	SC130-24858M	SC130-24858L	58	.0420	1/2	1	1-3/4
SC130-24859S	SC130-24859M	SC130-24859L	59	.0410	1/2	1	1-3/4
SC130-24860S	SC130-24860M	SC130-24860L	60	.0400	1/2	1	1-3/4

Drills

Very Stubby and Extra Long



- 135° Split Point
- ¼-28 Standard Threads
- Other Threaded Sizes Available 10-32, 5/16-24, 3/8-24, and 7/16-20
- Additional Lengths Available

Item ID VERY STUBBY	Item ID EXTRA LONG	Size	Decimal Equiv.	O.A.L. VERY STUBBY	O.A.L. EXTRA LONG
SC130-24801VS	SC130-24801XL	1	.2280	3/8	3
SC130-24802VS	SC130-24802XL	2	.2210	3/8	3
SC130-24803VS	SC130-24803XL	3	.2130	3/8	3
SC130-24804VS	SC130-24804XL	4	.2090	3/8	3
SC130-24805VS	SC130-24805XL	5	.2055	3/8	3
SC130-24806VS	SC130-24806XL	6	.2040	3/8	3
SC130-24807VS	SC130-24807XL	7	.2010	3/8	3
SC130-24808VS	SC130-24808XL	8	.1990	3/8	3
SC130-24809VS	SC130-24809XL	9	.1960	3/8	3
SC130-24810VS	SC130-24810XL	10	.1935	3/8	3
SC130-24811VS	SC130-24811XL	11	.1910	3/8	3
SC130-24812VS	SC130-24812XL	12	.1890	3/8	3
SC130-24813VS	SC130-24813XL	13	.1850	3/8	3
SC130-24814VS	SC130-24814XL	14	.1820	3/8	3
SC130-24815VS	SC130-24815XL	15	.1800	3/8	3
SC130-24816VS	SC130-24816XL	16	.1770	3/8	3
SC130-24817VS	SC130-24817XL	17	.1730	3/8	3
SC130-24818VS	SC130-24818XL	18	.1695	3/8	3
SC130-24819VS	SC130-24819XL	19	.1660	3/8	3
SC130-24820VS	SC130-24820XL	20	.1610	3/8	3
SC130-24821VS	SC130-24821XL	21	.1590	3/8	3
SC130-24822VS	SC130-24822XL	22	.1570	3/8	3
SC130-24823VS	SC130-24823XL	23	.1540	3/8	3
SC130-24824VS	SC130-24824XL	24	.1520	3/8	3
SC130-24825VS	SC130-24825XL	25	.1495	3/8	3
SC130-24826VS	SC130-24826XL	26	.1470	3/8	3
SC130-24827VS	SC130-24827XL	27	.1440	3/8	3
SC130-24828VS	SC130-24828XL	28	.1405	3/8	3
SC130-24829VS	SC130-24829XL	29	.1360	3/8	3
SC130-24830VS	SC130-24830XL	30	.1285	3/8	2-3/4
SC130-24831VS	SC130-24831XL	31	.1200	3/8	2-3/4
SC130-24832VS	SC130-24832XL	32	.1160	3/8	2-3/4
SC130-24833VS	SC130-24833XL	33	.1130	3/8	2-5/8
SC130-24834VS	SC130-24834XL	34	.1110	3/8	2-5/8
SC130-24835VS	SC130-24835XL	35	.1100	3/8	2-5/8
SC130-24836VS	SC130-24836XL	36	.1065	3/8	2-5/8
SC130-24837VS	SC130-24837XL	37	.1040	3/8	2-5/8
SC130-24838VS	SC130-24838XL	38	.1015	3/8	2-5/8
SC130-24839VS	SC130-24839XL	39	.0995	3/8	2-1/2
SC130-24840VS	SC130-24840XL	40	.0980	3/8	2-1/2
SC130-24841VS	N/A	41	.0960	3/8	N/A
SC130-24842VS	N/A	42	.0935	3/8	N/A
SC130-24843VS	N/A	43	.0890	3/8	N/A
SC130-24844VS	N/A	44	.0860	3/8	N/A
SC130-24845VS	N/A	45	.0820	3/8	N/A
SC130-24846VS	N/A	46	.0810	3/8	N/A

Threaded Shank Adapter Drills

Wire Sizes-HSS

Very Stubby and Extra Long

Item ID VERY STUBBY	Item ID EXTRA LONG	Size	Decimal Equiv.	O.A.L. VERY STUBBY	O.A.L. EXTRA LONG
SC130-24847VS	N/A	47	.0785	3/8	N/A
SC130-24848VS	N/A	48	.0760	3/8	N/A
SC130-24849VS	N/A	49	.0730	3/8	N/A
SC130-24850VS	N/A	50	.0700	3/8	N/A
SC130-24851VS	N/A	51	.0670	3/8	N/A
SC130-24852VS	N/A	52	.0635	3/8	N/A
SC130-24853VS	N/A	53	.0595	3/8	N/A
SC130-24854VS	N/A	54	.0550	3/8	N/A
SC130-24855VS	N/A	55	.0520	3/8	N/A
SC130-24856VS	N/A	56	.0465	3/8	N/A
SC130-24857VS	N/A	57	.0430	3/8	N/A
SC130-24858VS	N/A	58	.0420	3/8	N/A
SC130-24859VS	N/A	59	.0410	3/8	N/A
SC130-24860VS	N/A	60	.0400	3/8	N/A

Drills

Threaded Shank Adapter Drills

Fractional Sizes-HSS

Stub, Short, and Long



- 135° Split Point
- ¼-28 Standard Threads
- Other Threaded Sizes Available 10-32, 5/16-24, 3/8-24, and 7/16-20
- Additional Lengths and Diameters Available
- Any Threaded Drills Above .375 Diameter Must Be Ground To Fit Adapter

Item ID STUB	Item ID SHORT	Item ID LONG	Size	Decimal Equiv.	O.A.L. STUB	O.A.L. SHORT	O.A.L. LONG
SC130-24004S	SC130-24004M	SC130-24004L	1/16	.0625	5/8	1-1/4	1-5/8
SC130-24005S	SC130-24005M	SC130-24005L	5/64	.0781	5/8	1-1/4	1-5/8
SC130-24006S	SC130-24006M	SC130-24006L	3/32	.0938	5/8	1-1/4	2-1/8
SC130-24007S	SC130-24007M	SC130-24007L	7/64	.1094	5/8	1-1/4	2-1/8
SC130-24008S	SC130-24008M	SC130-24008L	1/8	.1250	5/8	1-1/4	2-1/8
SC130-24009S	SC130-24009M	SC130-24009L	9/64	.1406	5/8	1-1/4	2-1/8
SC130-24010S	SC130-24010M	SC130-24010L	5/32	.1562	5/8	1-1/4	2-1/8
SC130-24011S	SC130-24011M	SC130-24011L	11/64	.1719	5/8	1-1/4	2-1/8
SC130-24012S	SC130-24012M	SC130-24012L	3/16	.1875	5/8	1-1/4	2-1/8
SC130-24013S	SC130-24013M	SC130-24013L	13/64	.2031	5/8	1-1/4	2-1/8
SC130-24014S	SC130-24014M	SC130-24014L	7/32	.2188	5/8	1-1/4	2-1/8
SC130-24015S	SC130-24015M	SC130-24015L	15/64	.2344	5/8	1-1/4	2-1/8
SC130-24016S	SC130-24016M	SC130-24016L	1/4	.2500	5/8	1-1/4	2-1/8
SC130-24017S	SC130-24017M	SC130-24017L	17/64	.2656	5/8	1-1/4	2-1/8
SC130-24018S	SC130-24018M	SC130-24018L	9/32	.2812	5/8	1-1/4	2-1/8
SC130-24019S	SC130-24019M	SC130-24019L	19/64	.2969	5/8	1-1/4	2-1/8
SC130-24020S	SC130-24020M	SC130-24020L	5/16	.3125	5/8	1-1/4	2-1/8
SC130-24021S	SC130-24021M	SC130-24021L	21/64	.3281	5/8	1-1/4	2-1/8
SC130-24022S	SC130-24022M	SC130-24022L	11/32	.3438	5/8	1-1/4	2-1/8
SC130-24023S	SC130-24023M	SC130-24023L	23/64	.3594	5/8	1-1/4	2-1/8
SC130-24024S	SC130-24024M	SC130-24024L	3/8	.3750	3/4	1-1/4	2-1/8
SC130-24025S	SC130-24025M	SC130-24025L	25/64	.3906	3/4	1-1/4	2-1/8
SC130-24026S	SC130-24026M	SC130-24026L	13/32	.4062	3/4	1-1/4	2-1/8
SC130-24027S	SC130-24027M	SC130-24027L	27/64	.4219	3/4	1-1/4	2-1/8
SC130-24028S	SC130-24028M	SC130-24028L	7/16	.4375	3/4	1-1/4	2-1/8
SC130-24029S	SC130-24029M	SC130-24029L	29/64	.4531	3/4	1-1/4	2-1/8
SC130-24030S	SC130-24030M	SC130-24030L	15/32	.4688	3/4	1-1/4	2-1/8
SC130-24031S	SC130-24031M	SC130-24031L	31/64	.4844	3/4	1-1/4	2-1/8
SC130-24032S	SC130-24032M	SC130-24032L	1/2	.5000	3/4	1-1/4	2-1/8

Threaded Shank Adapter Drills

Fractional Sizes-HSS

Very Stubby and Extra Long



- 135° Split Point
- ¼-28 Standard Threads
- Other Threaded Sizes Available 10-32, 5/16-24, 3/8-24, and 7/16-20
- Additional Lengths and Diameters Available
- Any Threaded Drills Above .375 Diameter Must Be Ground To Fit Adapter

Item ID VERY STUBBY	Item ID EXTRA LONG	Size	Decimal Equiv.	O.A.L. VERY STUBBY	O.A.L. EXTRA LONG
SC130-24004VS	SC130-24004XL	1/16	.0625	3/8	3
SC130-24005VS	SC130-24005XL	5/64	.0781	3/8	3
SC130-24006VS	SC130-24006XL	3/32	.0938	3/8	3
SC130-24007VS	SC130-24007XL	7/64	.1094	3/8	3
SC130-24008VS	SC130-24008XL	1/8	.1250	3/8	3
SC130-24009VS	SC130-24009XL	9/64	.1406	3/8	3
SC130-24010VS	SC130-24010XL	5/32	.1562	3/8	3
SC130-24011VS	SC130-24011XL	11/64	.1719	3/8	3
SC130-24012VS	SC130-24012XL	3/16	.1875	3/8	3
SC130-24013VS	SC130-24013XL	13/64	.2031	3/8	3
SC130-24014VS	SC130-24014XL	7/32	.2188	3/8	3
SC130-24015VS	SC130-24015XL	15/64	.2344	3/8	3
SC130-24016VS	SC130-24016XL	1/4	.2500	3/8	3
N/A	SC130-24017XL	17/64	.2656	N/A	3
N/A	SC130-24018XL	9/32	.2812	N/A	3
N/A	SC130-24019XL	19/64	.2969	N/A	3
N/A	SC130-24020XL	5/16	.3125	N/A	3
N/A	SC130-24021XL	21/64	.3281	N/A	3
N/A	SC130-24022XL	11/32	.3438	N/A	3
N/A	SC130-24023XL	23/64	.3594	N/A	3
N/A	SC130-24024XL	3/8	.3750	N/A	3
N/A	SC130-24025XL	25/64	.3906	N/A	3
N/A	SC130-24026XL	13/32	.4062	N/A	3
N/A	SC130-24027XL	27/64	.4219	N/A	3
N/A	SC130-24028XL	7/16	.4375	N/A	3
N/A	SC130-24029XL	29/64	.4531	N/A	3
N/A	SC130-24030XL	15/32	.4688	N/A	3
N/A	SC130-24031XL	31/64	.4844	N/A	3
N/A	SC130-24032XL	1/2	.5000	N/A	3

Threaded Shank Adapter Drills

Letter Sizes-HSS

Stub, Short, and Long



- 135° Split Point
- ¼-28 Standard Threads
- Other Threaded Sizes Available 10-32, 5/16-24, 3/8-24, and 7/16-20
- Additional Lengths and Diameters Available
- Any Threaded Drills Above .375 Diameter Must Be Ground To Fit Adapter

Item ID STUB	Item ID SHORT	Item ID LONG	Size	Decimal Equiv.	O.A.L. STUB	O.A.L. SHORT	O.A.L. LONG
SC130-24901S	SC130-24901M	SC130-24901L	A	.2340	5/8	1-1/4	2-1/8
SC130-24902S	SC130-24902M	SC130-24902L	B	.2380	5/8	1-1/4	2-1/8
SC130-24903S	SC130-24903M	SC130-24903L	C	.2420	5/8	1-1/4	2-1/8
SC130-24904S	SC130-24904M	SC130-24904L	D	.2460	5/8	1-1/4	2-1/8
SC130-24905S	SC130-24905M	SC130-24905L	E	.2500	5/8	1-1/4	2-1/8
SC130-24906S	SC130-24906M	SC130-24906L	F	.2570	5/8	1-1/4	2-1/8
SC130-24907S	SC130-24907M	SC130-24907L	G	.2610	5/8	1-1/4	2-1/8
SC130-24908S	SC130-24908M	SC130-24908L	H	.2660	5/8	1-1/4	2-1/8
SC130-24909S	SC130-24909M	SC130-24909L	I	.2720	5/8	1-1/4	2-1/8
SC130-24910S	SC130-24910M	SC130-24910L	J	.2770	5/8	1-1/4	2-1/8
SC130-24911S	SC130-24911M	SC130-24911L	K	.2810	5/8	1-1/4	2-1/8
SC130-24912S	SC130-24912M	SC130-24912L	L	.2900	5/8	1-1/4	2-1/8
SC130-24913S	SC130-24913M	SC130-24913L	M	.2950	5/8	1-1/4	2-1/8
SC130-24914S	SC130-24914M	SC130-24914L	N	.3020	5/8	1-1/4	2-1/8
SC130-24915S	SC130-24915M	SC130-24915L	O	.3160	5/8	1-1/4	2-1/8
SC130-24916S	SC130-24916M	SC130-24916L	P	.3230	5/8	1-1/4	2-1/8
SC130-24917S	SC130-24917M	SC130-24917L	Q	.3320	5/8	1-1/4	2-1/8
SC130-24918S	SC130-24918M	SC130-24918L	R	.3390	5/8	1-1/4	2-1/8
SC130-24919S	SC130-24919M	SC130-24919L	S	.3480	5/8	1-1/4	2-1/8
SC130-24920S	SC130-24920M	SC130-24920L	T	.3580	5/8	1-1/4	2-1/8
SC130-24921S	SC130-24921M	SC130-24921L	U	.3680	5/8	1-1/4	2-1/8
SC130-24922S	SC130-24922M	SC130-24922L	V	.3770	5/8	1-1/4	2-1/8
SC130-24923S	SC130-24923M	SC130-24923L	W	.3860	3/4	1-1/4	2-1/8
SC130-24924S	SC130-24924M	SC130-24924L	X	.3970	3/4	1-1/4	2-1/8
SC130-24925S	SC130-24925M	SC130-24925L	Y	.4040	3/4	1-1/4	2-1/8
SC130-24926S	SC130-24926M	SC130-24926L	Z	.4130	3/4	1-1/4	2-1/8

Threaded Shank Adapter Drills

Letter Sizes-HSS

Very Stubby and Extra Long



- 135° Split Point
- ¼-28 Standard Threads
- Other Threaded Sizes Available 10-32, 5/16-24, 3/8-24, and 7/16-20
- Additional Lengths and Diameters Available
- Any Threaded Drills Above .375 Diameter Must Be Ground To Fit Adapter

Item ID VERY STUBBY	Item ID EXTRA LONG	Size	Decimal Equiv.	O.A.L. VERY STUBBY	O.A.L. EXTRA LONG
SC130-24901VS	SC130-24901XL	A	.2340	3/8	3
SC130-24902VS	SC130-24902XL	B	.2380	3/8	3
SC130-24903VS	SC130-24903XL	C	.2420	3/8	3
SC130-24904VS	SC130-24904XL	D	.2460	3/8	3
SC130-24905VS	SC130-24905XL	E	.2500	3/8	3
SC130-24906VS	SC130-24906XL	F	.2570	3/8	3
N/A	SC130-24907XL	G	.2610	N/A	3
N/A	SC130-24908XL	H	.2660	N/A	3
N/A	SC130-24909XL	I	.2720	N/A	3
N/A	SC130-24910XL	J	.2770	N/A	3
N/A	SC130-24911XL	K	.2810	N/A	3
N/A	SC130-24912XL	L	.2900	N/A	3
N/A	SC130-24913XL	M	.2950	N/A	3
N/A	SC130-24914XL	N	.3020	N/A	3
N/A	SC130-24915XL	O	.3160	N/A	3
N/A	SC130-24916XL	P	.3230	N/A	3
N/A	SC130-24917XL	Q	.3320	N/A	3
N/A	SC130-24918XL	R	.3390	N/A	3
N/A	SC130-24919XL	S	.3480	N/A	3
N/A	SC130-24920XL	T	.3580	N/A	3
N/A	SC130-24921XL	U	.3680	N/A	3
N/A	SC130-24922XL	V	.3770	N/A	3
N/A	SC130-24923XL	W	.3860	N/A	3
N/A	SC130-24924XL	X	.3970	N/A	3
N/A	SC130-24925XL	Y	.4040	N/A	3
N/A	SC130-24926XL	Z	.4130	N/A	3

Wire Sizes-Cobalt

Stub, Short, and Long



- 135° Split Point
- ¼-28 Standard Threads
- Other Threaded Sizes Available 10-32, 5/16-24, 3/8-24, and 7/16-20
- Additional Lengths Available

Item ID STUB	Item ID SHORT	Item ID LONG	Size	Decimal Equiv.	O.A.L. STUB	O.A.L. SHORT	O.A.L. LONG
SC130-25801S	SC130-25801M	SC130-25801L	1	.2280	5/8	1-1/4	2-1/8
SC130-25802S	SC130-25802M	SC130-25802L	2	.2210	5/8	1-1/4	2-1/8
SC130-25803S	SC130-25803M	SC130-25803L	3	.2130	5/8	1-1/4	2-1/8
SC130-25804S	SC130-25804M	SC130-25804L	4	.2090	5/8	1-1/4	2-1/8
SC130-25805S	SC130-25805M	SC130-25805L	5	.2055	5/8	1-1/4	2-1/8
SC130-25806S	SC130-25806M	SC130-25806L	6	.2040	5/8	1-1/4	2-1/8
SC130-25807S	SC130-25807M	SC130-25807L	7	.2010	5/8	1-1/4	2-1/8
SC130-25808S	SC130-25808M	SC130-25808L	8	.1990	5/8	1-1/4	2-1/8
SC130-25809S	SC130-25809M	SC130-25809L	9	.1960	9/16	1-1/4	2-1/8
SC130-25810S	SC130-25810M	SC130-25810L	10	.1935	9/16	1-1/4	2-1/8
SC130-25811S	SC130-25811M	SC130-25811L	11	.1910	9/16	1-1/4	2-1/8
SC130-25812S	SC130-25812M	SC130-25812L	12	.1890	9/16	1-1/4	2-1/8
SC130-25813S	SC130-25813M	SC130-25813L	13	.1850	9/16	1-1/4	2-1/8
SC130-25814S	SC130-25814M	SC130-25814L	14	.1820	9/16	1-1/4	2-1/8
SC130-25815S	SC130-25815M	SC130-25815L	15	.1800	9/16	1-1/4	2-1/8
SC130-25816S	SC130-25816M	SC130-25816L	16	.1770	9/16	1-1/4	2-1/8
SC130-25817S	SC130-25817M	SC130-25817L	17	.1730	9/16	1-1/4	2-1/8
SC130-25818S	SC130-25818M	SC130-25818L	18	.1695	9/16	1-1/4	2-1/8
SC130-25819S	SC130-25819M	SC130-25819L	19	.1660	9/16	1-1/4	2-1/8
SC130-25820S	SC130-25820M	SC130-25820L	20	.1610	9/16	1-1/4	2-1/8
SC130-25821S	SC130-25821M	SC130-25821L	21	.1590	9/16	1-1/4	2-1/8
SC130-25822S	SC130-25822M	SC130-25822L	22	.1570	9/16	1-1/4	2-1/8
SC130-25823S	SC130-25823M	SC130-25823L	23	.1540	9/16	1-1/4	2-1/8
SC130-25824S	SC130-25824M	SC130-25824L	24	.1520	9/16	1-1/4	2-1/8
SC130-25825S	SC130-25825M	SC130-25825L	25	.1495	9/16	1-1/4	2-1/8
SC130-25826S	SC130-25826M	SC130-25826L	26	.1470	9/16	1-1/4	2-1/8
SC130-25827S	SC130-25827M	SC130-25827L	27	.1440	9/16	1-1/4	2-1/8
SC130-25828S	SC130-25828M	SC130-25828L	28	.1405	9/16	1-1/4	2-1/8
SC130-25829S	SC130-25829M	SC130-25829L	29	.1360	9/16	1-1/4	2-1/8
SC130-25830S	SC130-25830M	SC130-25830L	30	.1285	9/16	1-1/4	2-1/8
SC130-25831S	SC130-25831M	SC130-25831L	31	.1200	9/16	1-1/4	2-1/8
SC130-25832S	SC130-25832M	SC130-25832L	32	.1160	9/16	1-1/4	2-1/8
SC130-25833S	SC130-25833M	SC130-25833L	33	.1130	9/16	1-1/4	2-1/8
SC130-25834S	SC130-25834M	SC130-25834L	34	.1110	9/16	1-1/4	2-1/8
SC130-25835S	SC130-25835M	SC130-25835L	35	.1100	9/16	1-1/4	2-1/8
SC130-25836S	SC130-25836M	SC130-25836L	36	.1065	9/16	1-1/4	2-1/8
SC130-25837S	SC130-25837M	SC130-25837L	37	.1040	9/16	1-1/4	2-1/8
SC130-25838S	SC130-25838M	SC130-25838L	38	.1015	9/16	1-1/4	2-1/8
SC130-25839S	SC130-25839M	SC130-25839L	39	.0995	9/16	1-1/4	2-1/8
SC130-25840S	SC130-25840M	SC130-25840L	40	.0980	1/2	1	2-1/8
SC130-25841S	SC130-25841M	SC130-25841L	41	.0960	1/2	1	2-1/8
SC130-25842S	SC130-25842M	SC130-25842L	42	.0935	1/2	1	2-1/8
SC130-25843S	SC130-25843M	SC130-25843L	43	.0890	1/2	1	2-1/8
SC130-25844S	SC130-25844M	SC130-25844L	44	.0860	1/2	1	2-1/8

Threaded Shank Adapter Drills

Wire Sizes-Cobalt

Stub, Short, and Long

Item ID STUB	Item ID SHORT	Item ID LONG	Size	Decimal Equiv.	O.A.L. STUB	O.A.L. SHORT	O.A.L. LONG
SC130-25845S	SC130-25845M	SC130-25845L	45	.0820	1/2	1	2-1/8
SC130-25846S	SC130-25846M	SC130-25846L	46	.0810	1/2	1	2-1/8
SC130-25847S	SC130-25847M	SC130-25847L	47	.0785	1/2	1	2-1/8
SC130-25848S	SC130-25848M	SC130-25848L	48	.0760	1/2	1	2-1/8
SC130-25849S	SC130-25849M	SC130-25849L	49	.0730	1/2	1	2-1/8
SC130-25850S	SC130-25850M	SC130-25850L	50	.0700	1/2	1	2-1/8
SC130-25851S	SC130-25851M	SC130-25851L	51	.0670	1/2	1	2-1/8
SC130-25852S	SC130-25852M	SC130-25852L	52	.0635	1/2	1	2
SC130-25853S	SC130-25853M	SC130-25853L	53	.0595	1/2	1	2
SC130-25854S	SC130-25854M	SC130-25854L	54	.0550	1/2	1	2
SC130-25855S	SC130-25855M	SC130-25855L	55	.0520	1/2	1	2
SC130-25856S	SC130-25856M	SC130-25856L	56	.0465	1/2	1	1-7/8
SC130-25857S	SC130-25857M	SC130-25857L	57	.0430	1/2	1	1-7/8
SC130-25858S	SC130-25858M	SC130-25858L	58	.0420	1/2	1	1-3/4
SC130-25859S	SC130-25859M	SC130-25859L	59	.0410	1/2	1	1-3/4
SC130-25860S	SC130-25860M	SC130-25860L	60	.0400	1/2	1	1-3/4

Very Stubby and Extra Long



- 135° Split Point
- ¼-28 Standard Threads
- Other Threaded Sizes Available 10-32, 5/16-24, 3/8-24, and 7/16-20
- Additional Lengths Available

Item ID VERY STUBBY	Item ID EXTRA LONG	Size	Decimal Equiv.	O.A.L. VERY STUBBY	O.A.L. EXTRA LONG
SC130-25801VS	SC130-25801XL	1	.2280	3/8	3
SC130-25802VS	SC130-25802XL	2	.2210	3/8	3
SC130-25803VS	SC130-25803XL	3	.2130	3/8	3
SC130-25804VS	SC130-25804XL	4	.2090	3/8	3
SC130-25805VS	SC130-25805XL	5	.2055	3/8	3
SC130-25806VS	SC130-25806XL	6	.2040	3/8	3
SC130-25807VS	SC130-25807XL	7	.2010	3/8	3
SC130-25808VS	SC130-25808XL	8	.1990	3/8	3
SC130-25809VS	SC130-25809XL	9	.1960	3/8	3
SC130-25810VS	SC130-25810XL	10	.1935	3/8	3
SC130-25811VS	SC130-25811XL	11	.1910	3/8	3
SC130-25812VS	SC130-25812XL	12	.1890	3/8	3
SC130-25813VS	SC130-25813XL	13	.1850	3/8	3
SC130-25814VS	SC130-25814XL	14	.1820	3/8	3
SC130-25815VS	SC130-25815XL	15	.1800	3/8	3
SC130-25816VS	SC130-25816XL	16	.1770	3/8	3
SC130-25817VS	SC130-25817XL	17	.1730	3/8	3
SC130-25818VS	SC130-25818XL	18	.1695	3/8	3
SC130-25819VS	SC130-25819XL	19	.1660	3/8	3
SC130-25820VS	SC130-25820XL	20	.1610	3/8	3
SC130-25821VS	SC130-25821XL	21	.1590	3/8	3
SC130-25822VS	SC130-25822XL	22	.1570	3/8	3
SC130-25823VS	SC130-25823XL	23	.1540	3/8	3
SC130-25824VS	SC130-25824XL	24	.1520	3/8	3
SC130-25825VS	SC130-25825XL	25	.1495	3/8	3
SC130-25826VS	SC130-25826XL	26	.1470	3/8	3
SC130-25827VS	SC130-25827XL	27	.1440	3/8	3
SC130-25828VS	SC130-25828XL	28	.1405	3/8	3
SC130-25829VS	SC130-25829XL	29	.1360	3/8	3
SC130-25830VS	SC130-25830XL	30	.1285	3/8	3
SC130-25831VS	SC130-25831XL	31	.1200	3/8	2-1/2
SC130-25832VS	SC130-25832XL	32	.1160	3/8	2-1/2
SC130-25833VS	SC130-25833XL	33	.1130	3/8	2-1/2
SC130-25834VS	SC130-25834XL	34	.1110	3/8	2-1/2
SC130-25835VS	SC130-25835XL	35	.1100	3/8	2-1/2
SC130-25836VS	SC130-25836XL	36	.1065	3/8	2-1/2
SC130-25837VS	SC130-25837XL	37	.1040	3/8	2-1/2
SC130-25838VS	SC130-25838XL	38	.1015	3/8	2-1/2
SC130-25839VS	SC130-25839XL	39	.0995	3/8	2-1/2
SC130-25840VS	SC130-25840XL	40	.0980	3/8	2-1/2
SC130-25841VS	N/A	41	.0960	3/8	N/A
SC130-25842VS	N/A	42	.0935	3/8	N/A
SC130-25843VS	N/A	43	.0890	3/8	N/A
SC130-25844VS	N/A	44	.0860	3/8	N/A
SC130-25845VS	N/A	45	.0820	3/8	N/A
SC130-25846VS	N/A	46	.0810	3/8	N/A

Threaded Shank Adapter Drills

Wire Sizes-Cobalt

Very Stubby and Extra Long

Item ID VERY STUBBY	Item ID EXTRA LONG	Size	Decimal Equiv.	O.A.L. VERY STUBBY	O.A.L. EXTRA LONG
SC130-25847VS	N/A	47	.0785	3/8	N/A
SC130-25848VS	N/A	48	.0760	3/8	N/A
SC130-25849VS	N/A	49	.0730	3/8	N/A
SC130-25850VS	N/A	50	.0700	3/8	N/A
SC130-25851VS	N/A	51	.0670	3/8	N/A
SC130-25852VS	N/A	52	.0635	3/8	N/A
SC130-25853VS	N/A	53	.0595	3/8	N/A
SC130-25854VS	N/A	54	.0550	3/8	N/A
SC130-25855VS	N/A	55	.0520	3/8	N/A
SC130-25856VS	N/A	56	.0465	3/8	N/A
SC130-25857VS	N/A	57	.0430	3/8	N/A
SC130-25858VS	N/A	58	.0420	3/8	N/A
SC130-25859VS	N/A	59	.0410	3/8	N/A
SC130-25860VS	N/A	60	.0400	3/8	N/A

Drills

Threaded Shank Adapter Drills

Fractional Sizes-Cobalt

Stub, Short, and Long



- 135° Split Point
- ¼-28 Standard Threads
- Other Threaded Sizes Available 10-32, 5/16-24, 3/8-24, and 7/16-20
- Additional Lengths and Diameters Available
- Any Threaded Drills Above .375 Diameter Must Be Ground To Fit Adapter

Item ID STUB	Item ID SHORT	Item ID LONG	Size	Decimal Equiv.	O.A.L. STUB	O.A.L. SHORT	O.A.L. LONG
SC130-25004S	SC130-25004M	SC130-25004L	1/16	.0625	5/8	1-1/4	2-1/8
SC130-25005S	SC130-25005M	SC130-25005L	5/64	.0781	5/8	1-1/4	2-1/8
SC130-25006S	SC130-25006M	SC130-25006L	3/32	.0938	5/8	1-1/4	2-1/8
SC130-25007S	SC130-25007M	SC130-25007L	7/64	.1094	5/8	1-1/4	2-1/8
SC130-25008S	SC130-25008M	SC130-25008L	1/8	.1250	5/8	1-1/4	2-1/8
SC130-25009S	SC130-25009M	SC130-25009L	9/64	.1406	5/8	1-1/4	2-1/8
SC130-25010S	SC130-25010M	SC130-25010L	5/32	.1562	5/8	1-1/4	2-1/8
SC130-25011S	SC130-25011M	SC130-25011L	11/64	.1719	5/8	1-1/4	2-1/8
SC130-25012S	SC130-25012M	SC130-25012L	3/16	.1875	5/8	1-1/4	2-1/8
SC130-25013S	SC130-25013M	SC130-25013L	13/64	.2031	5/8	1-1/4	2-1/8
SC130-25014S	SC130-25014M	SC130-25014L	7/32	.2188	5/8	1-1/4	2-1/8
SC130-25015S	SC130-25015M	SC130-25015L	15/64	.2344	5/8	1-1/4	2-1/8
SC130-25016S	SC130-25016M	SC130-25016L	1/4	.2500	5/8	1-1/4	2-1/8
SC130-25017S	SC130-25017M	SC130-25017L	17/64	.2656	5/8	1-1/4	2-1/8
SC130-25018S	SC130-25018M	SC130-25018L	9/32	.2812	5/8	1-1/4	2-1/8
SC130-25019S	SC130-25019M	SC130-25019L	19/64	.2969	5/8	1-1/4	2-1/8
SC130-25020S	SC130-25020M	SC130-25020L	5/16	.3125	5/8	1-1/4	2-1/8
SC130-25021S	SC130-25021M	SC130-25021L	21/64	.3281	5/8	1-1/4	2-1/8
SC130-25022S	SC130-25022M	SC130-25022L	11/32	.3438	5/8	1-1/4	2-1/8
SC130-25023S	SC130-25023M	SC130-25023L	23/64	.3594	5/8	1-1/4	2-1/8
SC130-25024S	SC130-25024M	SC130-25024L	3/8	.3750	5/8	1-1/4	2-1/8
SC130-25025S	SC130-25025M	SC130-25025L	25/64	.3906	3/4	1-1/4	2-1/8
SC130-25026S	SC130-25026M	SC130-25026L	13/32	.4062	3/4	1-1/4	2-1/8
SC130-25027S	SC130-25027M	SC130-25027L	27/64	.4219	3/4	1-1/4	2-1/8
SC130-25028S	SC130-25028M	SC130-25028L	7/16	.4375	3/4	1-1/4	2-1/8
SC130-25029S	SC130-25029M	SC130-25029L	29/64	.4531	3/4	1-1/4	2-1/8
SC130-25030S	SC130-25030M	SC130-25030L	15/32	.4688	3/4	1-1/4	2-1/8
SC130-25031S	SC130-25031M	SC130-25031L	31/64	.4844	3/4	1-1/4	2-1/8
SC130-25032S	SC130-25032M	SC130-25032L	1/2	.5000	3/4	1-1/4	2-1/8

Threaded Shank Adapter Drills

Fractional Sizes-Cobalt

Very Stubby and Extra Long



- 135° Split Point
- ¼-28 Standard Threads
- Other Threaded Sizes Available 10-32, 5/16-24, 3/8-24, and 7/16-20
- Additional Lengths and Diameters Available
- Any Threaded Drills Above .375 Diameter Must Be Ground To Fit Adapter

Item ID VERY STUBBY	Item ID EXTRA LONG	Size	Decimal Equiv.	O.A.L. VERY STUBBY	O.A.L. EXTRA LONG
SC130-25004VS	SC130-25004XL	1/16	.0625	3/8	3
SC130-25005VS	SC130-25005XL	5/64	.0781	3/8	3
SC130-25006VS	SC130-25006XL	3/32	.0938	3/8	3
SC130-25007VS	SC130-25007XL	7/64	.1094	3/8	3
SC130-25008VS	SC130-25008XL	1/8	.1250	3/8	3
SC130-25009VS	SC130-25009XL	9/64	.1406	3/8	3
SC130-25010VS	SC130-25010XL	5/32	.1562	3/8	3
SC130-25011VS	SC130-25011XL	11/64	.1719	3/8	3
SC130-25012VS	SC130-25012XL	3/16	.1875	3/8	3
SC130-25013VS	SC130-25013XL	13/64	.2031	3/8	3
SC130-25014VS	SC130-25014XL	7/32	.2188	3/8	3
SC130-25015VS	SC130-25015XL	15/64	.2344	3/8	3
SC130-25016VS	SC130-25016XL	1/4	.2500	3/8	3
N/A	SC130-25017XL	17/64	.2656	N/A	3
N/A	SC130-25018XL	9/32	.2812	N/A	3
N/A	SC130-25019XL	19/64	.2969	N/A	3
N/A	SC130-25020XL	5/16	.3125	N/A	3
N/A	SC130-25021XL	21/64	.3281	N/A	3
N/A	SC130-25022XL	11/32	.3438	N/A	3
N/A	SC130-25023XL	23/64	.3594	N/A	3
N/A	SC130-25024XL	3/8	.3750	N/A	3
N/A	SC130-25025XL	25/64	.3906	N/A	3
N/A	SC130-25026XL	13/32	.4062	N/A	3
N/A	SC130-25027XL	27/64	.4219	N/A	3
N/A	SC130-25028XL	7/16	.4375	N/A	3
N/A	SC130-25029XL	29/64	.4531	N/A	3
N/A	SC130-25030XL	15/32	.4688	N/A	3
N/A	SC130-25031XL	31/64	.4844	N/A	3
N/A	SC130-25032XL	1/2	.5000	N/A	3

Threaded Shank Adapter Drills

Letter Sizes-Cobalt

Stub, Short, and Long



- 135° Split Point
- ¼-28 Standard Threads
- Other Threaded Sizes Available 10-32, 5/16-24, 3/8-24, and 7/16-20
- Additional Lengths and Diameters Available
- Any Threaded Drills Above .375 Diameter Must Be Ground To Fit Adapter

Item ID STUB	Item ID SHORT	Item ID LONG	Size	Decimal Equiv.	O.A.L. STUB	O.A.L. SHORT	O.A.L. LONG
SC130-25901S	SC130-25901M	SC130-25901L	A	.2340	5/8	1-1/4	2-1/8
SC130-25902S	SC130-25902M	SC130-25902L	B	.2380	5/8	1-1/4	2-1/8
SC130-25903S	SC130-25903M	SC130-25903L	C	.2420	5/8	1-1/4	2-1/8
SC130-25904S	SC130-25904M	SC130-25904L	D	.2460	5/8	1-1/4	2-1/8
SC130-25905S	SC130-25905M	SC130-25905L	E	.2500	5/8	1-1/4	2-1/8
SC130-25906S	SC130-25906M	SC130-25906L	F	.2570	5/8	1-1/4	2-1/8
SC130-25907S	SC130-25907M	SC130-25907L	G	.2610	5/8	1-1/4	2-1/8
SC130-25908S	SC130-25908M	SC130-25908L	H	.2660	5/8	1-1/4	2-1/8
SC130-25909S	SC130-25909M	SC130-25909L	I	.2720	5/8	1-1/4	2-1/8
SC130-25910S	SC130-25910M	SC130-25910L	J	.2770	5/8	1-1/4	2-1/8
SC130-25911S	SC130-25911M	SC130-25911L	K	.2810	5/8	1-1/4	2-1/8
SC130-25912S	SC130-25912M	SC130-25912L	L	.2900	5/8	1-1/4	2-1/8
SC130-25913S	SC130-25913M	SC130-25913L	M	.2950	5/8	1-1/4	2-1/8
SC130-25914S	SC130-25914M	SC130-25914L	N	.3020	5/8	1-1/4	2-1/8
SC130-25915S	SC130-25915M	SC130-25915L	O	.3160	5/8	1-1/4	2-1/8
SC130-25916S	SC130-25916M	SC130-25916L	P	.3230	5/8	1-1/4	2-1/8
SC130-25917S	SC130-25917M	SC130-25917L	Q	.3320	5/8	1-1/4	2-1/8
SC130-25918S	SC130-25918M	SC130-25918L	R	.3390	5/8	1-1/4	2-1/8
SC130-25919S	SC130-25919M	SC130-25919L	S	.3480	5/8	1-1/4	2-1/8
SC130-25920S	SC130-25920M	SC130-25920L	T	.3580	5/8	1-1/4	2-1/8
SC130-25921S	SC130-25921M	SC130-25921L	U	.3680	5/8	1-1/4	2-1/8
SC130-25922S	SC130-25922M	SC130-25922L	V	.3770	5/8	1-1/4	2-1/8
SC130-25923S	SC130-25923M	SC130-25923L	W	.3860	3/4	1-1/4	2-1/8
SC130-25924S	SC130-25924M	SC130-25924L	X	.3970	3/4	1-1/4	2-1/8
SC130-25925S	SC130-25925M	SC130-25925L	Y	.4040	3/4	1-1/4	2-1/8
SC130-25926S	SC130-25926M	SC130-25926L	Z	.4130	3/4	1-1/4	2-1/8

Threaded Shank Adapter Drills

Letter Sizes-Cobalt

Very Stubby and Extra Long



- 135° Split Point
- ¼-28 Standard Threads
- Other Threaded Sizes Available 10-32, 5/16-24, 3/8-24, and 7/16-20
- Additional Lengths and Diameters Available
- Any Threaded Drills Above .375 Diameter Must Be Ground To Fit Adapter

Item ID VERY STUBBY	Item ID EXTRA LONG	Size	Decimal Equiv.	O.A.L. VERY STUBBY	O.A.L. EXTRA LONG
SC130-25901VS	SC130-25901XL	A	.2340	3/8	3
SC130-25902VS	SC130-25902XL	B	.2380	3/8	3
SC130-25903VS	SC130-25903XL	C	.2420	3/8	3
SC130-25904VS	SC130-25904XL	D	.2460	3/8	3
SC130-25905VS	SC130-25905XL	E	.2500	3/8	3
SC130-25906VS	SC130-25906XL	F	.2570	3/8	3
N/A	SC130-25907XL	G	.2610	N/A	3
N/A	SC130-25908XL	H	.2660	N/A	3
N/A	SC130-25909XL	I	.2720	N/A	3
N/A	SC130-25910XL	J	.2770	N/A	3
N/A	SC130-25911XL	K	.2810	N/A	3
N/A	SC130-25912XL	L	.2900	N/A	3
N/A	SC130-25913XL	M	.2950	N/A	3
N/A	SC130-25914XL	N	.3020	N/A	3
N/A	SC130-25915XL	O	.3160	N/A	3
N/A	SC130-25916XL	P	.3230	N/A	3
N/A	SC130-25917XL	Q	.3320	N/A	3
N/A	SC130-25918XL	R	.3390	N/A	3
N/A	SC130-25919XL	S	.3480	N/A	3
N/A	SC130-25920XL	T	.3580	N/A	3
N/A	SC130-25921XL	U	.3680	N/A	3
N/A	SC130-25922XL	V	.3770	N/A	3
N/A	SC130-25923XL	W	.3860	N/A	3
N/A	SC130-25924XL	X	.3970	N/A	3
N/A	SC130-25925XL	Y	.4040	N/A	3
N/A	SC130-25926XL	Z	.4130	N/A	3

Wire Sizes-Solid Carbide

Stub, Short, and Long



- 135° Split Point
- ¼-28 Standard Threads
- Other Threaded Sizes Available 10-32, 5/16-24, 3/8-24, and 7/16-20
- Additional Lengths Available

Item ID STUB	Item ID SHORT	Item ID LONG	Size	Decimal Equiv.	O.A.L. STUB	O.A.L. SHORT	O.A.L. LONG
SC130-26801S	SC130-26801M	SC130-26801L	1	.2280	5/8	1-1/4	2-1/8
SC130-26802S	SC130-26802M	SC130-26802L	2	.2210	5/8	1-1/4	2-1/8
SC130-26803S	SC130-26803M	SC130-26803L	3	.2130	5/8	1-1/4	2-1/8
SC130-26804S	SC130-26804M	SC130-26804L	4	.2090	5/8	1-1/4	2-1/8
SC130-26805S	SC130-26805M	SC130-26805L	5	.2055	5/8	1-1/4	2-1/8
SC130-26806S	SC130-26806M	SC130-26806L	6	.2040	5/8	1-1/4	2-1/8
SC130-26807S	SC130-26807M	SC130-26807L	7	.2010	5/8	1-1/4	2-1/8
SC130-26808S	SC130-26808M	SC130-26808L	8	.1990	5/8	1-1/4	2-1/8
SC130-26809S	SC130-26809M	SC130-26809L	9	.1960	9/16	1-1/4	2-1/8
SC130-26810S	SC130-26810M	SC130-26810L	10	.1935	9/16	1-1/4	2-1/8
SC130-26811S	SC130-26811M	SC130-26811L	11	.1910	9/16	1-1/4	2-1/8
SC130-26812S	SC130-26812M	SC130-26812L	12	.1890	9/16	1-1/4	2-1/8
SC130-26813S	SC130-26813M	SC130-26813L	13	.1850	9/16	1-1/4	2-1/8
SC130-26814S	SC130-26814M	SC130-26814L	14	.1820	9/16	1-1/4	2-1/8
SC130-26815S	SC130-26815M	SC130-26815L	15	.1800	9/16	1-1/4	2-1/8
SC130-26816S	SC130-26816M	SC130-26816L	16	.1770	9/16	1-1/4	2-1/8
SC130-26817S	SC130-26817M	SC130-26817L	17	.1730	9/16	1-1/4	2-1/8
SC130-26818S	SC130-26818M	SC130-26818L	18	.1695	9/16	1-1/4	2-1/8
SC130-26819S	SC130-26819M	SC130-26819L	19	.1660	9/16	1-1/4	2-1/8
SC130-26820S	SC130-26820M	SC130-26820L	20	.1610	9/16	1-1/4	2-1/8
SC130-26821S	SC130-26821M	SC130-26821L	21	.1590	9/16	1-1/4	2-1/8
SC130-26822S	SC130-26822M	SC130-26822L	22	.1570	9/16	1-1/4	2-1/8
SC130-26823S	SC130-26823M	SC130-26823L	23	.1540	9/16	1-1/4	2-1/8
SC130-26824S	SC130-26824M	SC130-26824L	24	.1520	9/16	1-1/4	2-1/8
SC130-26825S	SC130-26825M	SC130-26825L	25	.1495	9/16	1-1/4	2-1/8
SC130-26826S	SC130-26826M	SC130-26826L	26	.1470	9/16	1-1/4	2-1/8
SC130-26827S	SC130-26827M	SC130-26827L	27	.1440	9/16	1-1/4	2-1/8
SC130-26828S	SC130-26828M	SC130-26828L	28	.1405	9/16	1-1/4	2-1/8
SC130-26829S	SC130-26829M	SC130-26829L	29	.1360	9/16	1-1/4	2-1/8
SC130-26830S	SC130-26830M	SC130-26830L	30	.1285	9/16	1-1/4	2-1/8
SC130-26831S	SC130-26831M	SC130-26831L	31	.1200	9/16	1-1/4	2-1/8
SC130-26832S	SC130-26832M	SC130-26832L	32	.1160	9/16	1-1/4	2-1/8
SC130-26833S	SC130-26833M	SC130-26833L	33	.1130	9/16	1-1/4	2-1/8
SC130-26834S	SC130-26834M	SC130-26834L	34	.1110	9/16	1-1/4	2-1/8
SC130-26835S	SC130-26835M	SC130-26835L	35	.1100	9/16	1-1/4	2-1/8
SC130-26836S	SC130-26836M	SC130-26836L	36	.1065	9/16	1-1/4	2-1/8
SC130-26837S	SC130-26837M	SC130-26837L	37	.1040	9/16	1-1/4	2-1/8
SC130-26838S	SC130-26838M	SC130-26838L	38	.1015	9/16	1-1/4	2-1/8
SC130-26839S	SC130-26839M	SC130-26839L	39	.0995	9/16	1-1/4	2-1/8
SC130-26840S	SC130-26840M	SC130-26840L	40	.0980	1/2	1	2-1/8
SC130-26841S	SC130-26841M	SC130-26841L	41	.0960	1/2	1	2-1/8
SC130-26842S	SC130-26842M	SC130-26842L	42	.0935	1/2	1	2-1/8
SC130-26843S	SC130-26843M	SC130-26843L	43	.0890	1/2	1	2-1/8
SC130-26844S	SC130-26844M	SC130-26844L	44	.0860	1/2	1	2-1/8

Threaded Shank Adapter Drills

Wire Sizes-Solid Carbide

Stub, Short, and Long

Item ID STUB	Item ID SHORT	Item ID LONG	Size	Decimal Equiv.	O.A.L. STUB	O.A.L. SHORT	O.A.L. LONG
SC130-26845S	SC130-26845M	SC130-26845L	45	.0820	1/2	1	2-1/8
SC130-26846S	SC130-26846M	SC130-26846L	46	.0810	1/2	1	2-1/8
SC130-26847S	SC130-26847M	SC130-26847L	47	.0785	1/2	1	2-1/8
SC130-26848S	SC130-26848M	SC130-26848L	48	.0760	1/2	1	2-1/8
SC130-26849S	SC130-26849M	SC130-26849L	49	.0730	1/2	1	2-1/8
SC130-26850S	SC130-26850M	SC130-26850L	50	.0700	1/2	1	2-1/8
SC130-26851S	SC130-26851M	SC130-26851L	51	.0670	1/2	1	2-1/8
SC130-26852S	SC130-26852M	SC130-26852L	52	.0635	1/2	1	2
SC130-26853S	SC130-26853M	SC130-26853L	53	.0595	1/2	1	2
SC130-26854S	SC130-26854M	SC130-26854L	54	.0550	1/2	1	2
SC130-26855S	SC130-26855M	SC130-26855L	55	.0520	1/2	1	2
SC130-26856S	SC130-26856M	SC130-26856L	56	.0465	1/2	1	1-7/8
SC130-26857S	SC130-26857M	SC130-26857L	57	.0430	1/2	1	1-7/8
SC130-26858S	SC130-26858M	SC130-26858L	58	.0420	1/2	1	1-3/4
SC130-26859S	SC130-26859M	SC130-26859L	59	.0410	1/2	1	1-3/4
SC130-26860S	SC130-26860M	SC130-26860L	60	.0400	1/2	1	1-3/4

Very Stubby and Extra Long



- 135° Split Point
- ¼-28 Standard Threads
- Other Threaded Sizes Available 10-32, 5/16-24, 3/8-24, and 7/16-20
- Additional Lengths Available

Item ID VERY STUBBY	Item ID EXTRA LONG	Size	Decimal Equiv.	O.A.L. VERY STUBBY	O.A.L. EXTRA LONG
SC130-26801VS	SC130-26801XL	1	.2280	3/8	3
SC130-26802VS	SC130-26802XL	2	.2210	3/8	3
SC130-26803VS	SC130-26803XL	3	.2130	3/8	3
SC130-26804VS	SC130-26804XL	4	.2090	3/8	3
SC130-26805VS	SC130-26805XL	5	.2055	3/8	3
SC130-26806VS	SC130-26806XL	6	.2040	3/8	3
SC130-26807VS	SC130-26807XL	7	.2010	3/8	3
SC130-26808VS	SC130-26808XL	8	.1990	3/8	3
SC130-26809VS	SC130-26809XL	9	.1960	3/8	3
SC130-26810VS	SC130-26810XL	10	.1935	3/8	3
SC130-26811VS	SC130-26811XL	11	.1910	3/8	3
SC130-26812VS	SC130-26812XL	12	.1890	3/8	3
SC130-26813VS	SC130-26813XL	13	.1850	3/8	3
SC130-26814VS	SC130-26814XL	14	.1820	3/8	3
SC130-26815VS	SC130-26815XL	15	.1800	3/8	3
SC130-26816VS	SC130-26816XL	16	.1770	3/8	3
SC130-26817VS	SC130-26817XL	17	.1730	3/8	3
SC130-26818VS	SC130-26818XL	18	.1695	3/8	3
SC130-26819VS	SC130-26819XL	19	.1660	3/8	3
SC130-26820VS	SC130-26820XL	20	.1610	3/8	3
SC130-26821VS	SC130-26821XL	21	.1590	3/8	3
SC130-26822VS	SC130-26822XL	22	.1570	3/8	3
SC130-26823VS	SC130-26823XL	23	.1540	3/8	3
SC130-26824VS	SC130-26824XL	24	.1520	3/8	3
SC130-26825VS	SC130-26825XL	25	.1495	3/8	3
SC130-26826VS	SC130-26826XL	26	.1470	3/8	3
SC130-26827VS	SC130-26827XL	27	.1440	3/8	3
SC130-26828VS	SC130-26828XL	28	.1405	3/8	3
SC130-26829VS	SC130-26829XL	29	.1360	3/8	3
SC130-26830VS	SC130-26830XL	30	.1285	3/8	3
SC130-26831VS	SC130-26831XL	31	.1200	3/8	2-1/2
SC130-26832VS	SC130-26832XL	32	.1160	3/8	2-1/2
SC130-26833VS	SC130-26833XL	33	.1130	3/8	2-1/2
SC130-26834VS	SC130-26834XL	34	.1110	3/8	2-1/2
SC130-26835VS	SC130-26835XL	35	.1100	3/8	2-1/2
SC130-26836VS	SC130-26836XL	36	.1065	3/8	2-1/2
SC130-26837VS	SC130-26837XL	37	.1040	3/8	2-1/2
SC130-26838VS	SC130-26838XL	38	.1015	3/8	2-1/2
SC130-26839VS	SC130-26839XL	39	.0995	3/8	2-1/2
SC130-26840VS	SC130-26840XL	40	.0980	3/8	2-1/2
SC130-26841VS	N/A	41	.0960	3/8	N/A
SC130-26842VS	N/A	42	.0935	3/8	N/A
SC130-26843VS	N/A	43	.0890	3/8	N/A
SC130-26844VS	N/A	44	.0860	3/8	N/A
SC130-26845VS	N/A	45	.0820	3/8	N/A
SC130-26846VS	N/A	46	.0810	3/8	N/A

Threaded Shank Adapter Drills

Wire Sizes-Solid Carbide

Very Stubby and Extra Long

Item ID VERY STUBBY	Item ID EXTRA LONG	Size	Decimal Equiv.	O.A.L. VERY STUBBY	O.A.L. EXTRA LONG
SC130-26847VS	N/A	47	.0785	3/8	N/A
SC130-26848VS	N/A	48	.0760	3/8	N/A
SC130-26849VS	N/A	49	.0730	3/8	N/A
SC130-26850VS	N/A	50	.0700	3/8	N/A
SC130-26851VS	N/A	51	.0670	3/8	N/A
SC130-26852VS	N/A	52	.0635	3/8	N/A
SC130-26853VS	N/A	53	.0595	3/8	N/A
SC130-26854VS	N/A	54	.0550	3/8	N/A
SC130-26855VS	N/A	55	.0520	3/8	N/A
SC130-26856VS	N/A	56	.0465	3/8	N/A
SC130-26857VS	N/A	57	.0430	3/8	N/A
SC130-26858VS	N/A	58	.0420	3/8	N/A
SC130-26859VS	N/A	59	.0410	3/8	N/A
SC130-26860VS	N/A	60	.0400	3/8	N/A

Threaded Shank Adapter Drills

Fractional Sizes-Solid Carbide

Stub, Short, and Long



- 135° Split Point
- ¼-28 Standard Threads
- Other Threaded Sizes Available 10-32, 5/16-24, 3/8-24, and 7/16-20
- Additional Lengths and Diameters Available
- Any Threaded Drills Above .375 Diameter Must Be Ground To Fit Adapter

Item ID STUB	Item ID SHORT	Item ID LONG	Size	Decimal Equiv.	O.A.L. STUB	O.A.L. SHORT	O.A.L. LONG
SC130-26004S	SC130-26004M	SC130-26004L	1/16	.0625	5/8	1-1/4	2-1/8
SC130-26005S	SC130-26005M	SC130-26005L	5/64	.0781	5/8	1-1/4	2-1/8
SC130-26006S	SC130-26006M	SC130-26006L	3/32	.0938	5/8	1-1/4	2-1/8
SC130-26007S	SC130-26007M	SC130-26007L	7/64	.1094	5/8	1-1/4	2-1/8
SC130-26008S	SC130-26008M	SC130-26008L	1/8	.1250	5/8	1-1/4	2-1/8
SC130-26009S	SC130-26009M	SC130-26009L	9/64	.1406	5/8	1-1/4	2-1/8
SC130-26010S	SC130-26010M	SC130-26010L	5/32	.1562	5/8	1-1/4	2-1/8
SC130-26011S	SC130-26011M	SC130-26011L	11/64	.1719	5/8	1-1/4	2-1/8
SC130-26012S	SC130-26012M	SC130-26012L	3/16	.1875	5/8	1-1/4	2-1/8
SC130-26013S	SC130-26013M	SC130-26013L	13/64	.2031	5/8	1-1/4	2-1/8
SC130-26014S	SC130-26014M	SC130-26014L	7/32	.2188	5/8	1-1/4	2-1/8
SC130-26015S	SC130-26015M	SC130-26015L	15/64	.2344	5/8	1-1/4	2-1/8
SC130-26016S	SC130-26016M	SC130-26016L	1/4	.2500	5/8	1-1/4	2-1/8
SC130-26017S	SC130-26017M	SC130-26017L	17/64	.2656	5/8	1-1/4	2-1/8
SC130-26018S	SC130-26018M	SC130-26018L	9/32	.2812	5/8	1-1/4	2-1/8
SC130-26019S	SC130-26019M	SC130-26019L	19/64	.2969	5/8	1-1/4	2-1/8
SC130-26020S	SC130-26020M	SC130-26020L	5/16	.3125	5/8	1-1/4	2-1/8
SC130-26021S	SC130-26021M	SC130-26021L	21/64	.3281	5/8	1-1/4	2-1/8
SC130-26022S	SC130-26022M	SC130-26022L	11/32	.3438	5/8	1-1/4	2-1/8
SC130-26023S	SC130-26023M	SC130-26023L	23/64	.3594	5/8	1-1/4	2-1/8
SC130-26024S	SC130-26024M	SC130-26024L	3/8	.3750	3/4	1-1/4	2-1/8
SC130-26025S	SC130-26025M	SC130-26025L	25/64	.3906	3/4	1-1/4	2-1/8
SC130-26026S	SC130-26026M	SC130-26026L	13/32	.4062	3/4	1-1/4	2-1/8
SC130-26027S	SC130-26027M	SC130-26027L	27/64	.4219	3/4	1-1/4	2-1/8
SC130-26028S	SC130-26028M	SC130-26028L	7/16	.4375	3/4	1-1/4	2-1/8
SC130-26029S	SC130-26029M	SC130-26029L	29/64	.4531	3/4	1-1/4	2-1/8
SC130-26030S	SC130-26030M	SC130-26030L	15/32	.4688	3/4	1-1/4	2-1/8
SC130-26031S	SC130-26031M	SC130-26031L	31/64	.4844	3/4	1-1/4	2-1/8
SC130-26032S	SC130-26032M	SC130-26032L	1/2	.5000	3/4	1-1/4	2-1/8

Threaded Shank Adapter Drills

Fractional Sizes-Solid Carbide

Very Stubby and Extra Long



- 135° Split Point
- ¼-28 Standard Threads
- Other Threaded Sizes Available 10-32, 5/16-24, 3/8-24, and 7/16-20
- Additional Lengths and Diameters Available
- Any Threaded Drills Above .375 Diameter Must Be Ground To Fit Adapter

Item ID VERY STUBBY	Item ID EXTRA LONG	Size	Decimal Equiv.	O.A.L. VERY STUBBY	O.A.L. EXTRA LONG
SC130-26004VS	SC130-26004XL	1/16	.0625	3/8	3
SC130-26005VS	SC130-26005XL	5/64	.0781	3/8	3
SC130-26006VS	SC130-26006XL	3/32	.0938	3/8	3
SC130-26007VS	SC130-26007XL	7/64	.1094	3/8	3
SC130-26008VS	SC130-26008XL	1/8	.1250	3/8	3
SC130-26009VS	SC130-26009XL	9/64	.1406	3/8	3
SC130-26010VS	SC130-26010XL	5/32	.1562	3/8	3
SC130-26011VS	SC130-26011XL	11/64	.1719	3/8	3
SC130-26012VS	SC130-26012XL	3/16	.1875	3/8	3
SC130-26013VS	SC130-26013XL	13/64	.2031	3/8	3
SC130-26014VS	SC130-26014XL	7/32	.2188	3/8	3
SC130-26015VS	SC130-26015XL	15/64	.2344	3/8	3
SC130-26016VS	SC130-26016XL	1/4	.2500	3/8	3
SC130-26017VS	N/A	17/64	.2656	N/A	3
SC130-26018VS	N/A	9/32	.2812	N/A	3
SC130-26019VS	N/A	19/64	.2969	N/A	3
SC130-26020VS	N/A	5/16	.3125	N/A	3
SC130-26021VS	N/A	21/64	.3281	N/A	3
SC130-26022VS	N/A	11/32	.3438	N/A	3
SC130-26023VS	N/A	23/64	.3594	N/A	3
SC130-26024VS	N/A	3/8	.3750	N/A	3
SC130-26025VS	N/A	25/64	.3906	N/A	3
SC130-26026VS	N/A	13/32	.4062	N/A	3
SC130-26027VS	N/A	27/64	.4219	N/A	3
SC130-26028VS	N/A	7/16	.4375	N/A	3
SC130-26029VS	N/A	29/64	.4531	N/A	3
SC130-26030VS	N/A	15/32	.4688	N/A	3
SC130-26031VS	N/A	31/64	.4844	N/A	3
SC130-26032VS	N/A	1/2	.5000	N/A	3

Threaded Shank Adapter Drills

Letter Sizes-Solid Carbide

Stub, Short, and Long



- 135° Split Point
- ¼-28 Standard Threads
- Other Threaded Sizes Available 10-32, 5/16-24, 3/8-24, and 7/16-20
- Additional Lengths and Diameters Available
- Any Threaded Drills Above .375 Diameter Must Be Ground To Fit Adapter

Item ID STUB	Item ID SHORT	Item ID LONG	Size	Decimal Equiv.	O.A.L. STUB	O.A.L. SHORT	O.A.L. LONG
SC130-26901S	SC130-26901M	SC130-26901L	A	.2340	5/8	1-1/4	2-1/8
SC130-26902S	SC130-26902M	SC130-26902L	B	.2380	5/8	1-1/4	2-1/8
SC130-26903S	SC130-26903M	SC130-26903L	C	.2420	5/8	1-1/4	2-1/8
SC130-26904S	SC130-26904M	SC130-26904L	D	.2460	5/8	1-1/4	2-1/8
SC130-26905S	SC130-26905M	SC130-26905L	E	.2500	5/8	1-1/4	2-1/8
SC130-26906S	SC130-26906M	SC130-26906L	F	.2570	5/8	1-1/4	2-1/8
SC130-26907S	SC130-26907M	SC130-26907L	G	.2610	5/8	1-1/4	2-1/8
SC130-26908S	SC130-26908M	SC130-26908L	H	.2660	5/8	1-1/4	2-1/8
SC130-26909S	SC130-26909M	SC130-26909L	I	.2720	5/8	1-1/4	2-1/8
SC130-26910S	SC130-26910M	SC130-26910L	J	.2770	5/8	1-1/4	2-1/8
SC130-26911S	SC130-26911M	SC130-26911L	K	.2810	5/8	1-1/4	2-1/8
SC130-26912S	SC130-26912M	SC130-26912L	L	.2900	5/8	1-1/4	2-1/8
SC130-26913S	SC130-26913M	SC130-26913L	M	.2950	5/8	1-1/4	2-1/8
SC130-26914S	SC130-26914M	SC130-26914L	N	.3020	5/8	1-1/4	2-1/8
SC130-26915S	SC130-26915M	SC130-26915L	O	.3160	5/8	1-1/4	2-1/8
SC130-26916S	SC130-26916M	SC130-26916L	P	.3230	5/8	1-1/4	2-1/8
SC130-26917S	SC130-26917M	SC130-26917L	Q	.3320	5/8	1-1/4	2-1/8
SC130-26918S	SC130-26918M	SC130-26918L	R	.3390	5/8	1-1/4	2-1/8
SC130-26919S	SC130-26919M	SC130-26919L	S	.3480	5/8	1-1/4	2-1/8
SC130-26920S	SC130-26920M	SC130-26920L	T	.3580	5/8	1-1/4	2-1/8
SC130-26921S	SC130-26921M	SC130-26921L	U	.3680	5/8	1-1/4	2-1/8
SC130-26922S	SC130-26922M	SC130-26922L	V	.3770	3/4	1-1/4	2-1/8
SC130-26923S	SC130-26923M	SC130-26923L	W	.3860	3/4	1-1/4	2-1/8
SC130-26924S	SC130-26924M	SC130-26924L	X	.3970	3/4	1-1/4	2-1/8
SC130-26925S	SC130-26925M	SC130-26925L	Y	.4040	3/4	1-1/4	2-1/8
SC130-26926S	SC130-26926M	SC130-26926L	Z	.4130	3/4	1-1/4	2-1/8

Threaded Shank Adapter Drills

Letter Sizes-Solid Carbide

Very Stubby and Extra Long



- 135° Split Point
- ¼-28 Standard Threads
- Other Threaded Sizes Available 10-32, 5/16-24, 3/8-24, and 7/16-20
- Additional Lengths and Diameters Available
- Any Threaded Drills Above .375 Diameter Must Be Ground To Fit Adapter

Item ID VERY STUBBY	Item ID EXTRA LONG	Size	Decimal Equiv.	O.A.L. VERY STUBBY	O.A.L. EXTRA LONG
SC130-26901VS	SC130-26901XL	A	.2340	3/8	3
SC130-26902VS	SC130-26902XL	B	.2380	3/8	3
SC130-26903VS	SC130-26903XL	C	.2420	3/8	3
SC130-26904VS	SC130-26904XL	D	.2460	3/8	3
SC130-26905VS	SC130-26905XL	E	.2500	3/8	3
SC130-26906VS	SC130-26906XL	F	.2570	3/8	3
SC130-26907VS	N/A	G	.2610	N/A	3
SC130-26908VS	N/A	H	.2660	N/A	3
SC130-26909VS	N/A	I	.2720	N/A	3
SC130-26910VS	N/A	J	.2770	N/A	3
SC130-26911VS	N/A	K	.2810	N/A	3
SC130-26912VS	N/A	L	.2900	N/A	3
SC130-26913VS	N/A	M	.2950	N/A	3
SC130-26914VS	N/A	N	.3020	N/A	3
SC130-26915VS	N/A	O	.3160	N/A	3
SC130-26916VS	N/A	P	.3230	N/A	3
SC130-26917VS	N/A	Q	.3320	N/A	3
SC130-26918VS	N/A	R	.3390	N/A	3
SC130-26919VS	N/A	S	.3480	N/A	3
SC130-26920VS	N/A	T	.3580	N/A	3
SC130-26921VS	N/A	U	.3680	N/A	3
SC130-26922VS	N/A	V	.3770	N/A	3
SC130-26923VS	N/A	W	.3860	N/A	3
SC130-26924VS	N/A	X	.3970	N/A	3
SC130-26925VS	N/A	Y	.4040	N/A	3
SC130-26926VS	N/A	Z	.4130	N/A	3

Threaded Shank Adapter Piloted Drills

Variable Sizes-HSS

Stub, Short, and Long



- ¼-28 Standard Threads
- Other Threaded Sizes Available 10-32, 5/16-24, 3/8-24, and 7/16-20
- Additional Lengths and Diameters Available
- Any Threaded Drills Above .375 Diameter Must Be Ground To Fit Adapter

Upon Ordering, Please Specify Major Diameters, Pilot Diameter, and Pilot Length

Item ID STUB	Item ID SHORT	Item ID LONG	Variable Major Dia.	Pilot Dia.	Pilot Lgth.	O.A.L. STUB	O.A.L. SHORT	O.A.L. LONG
SC130-34110S	SC130-34110M	SC130-34110L	.0980-.1562	SPECIFY	SPECIFY	5/8	1-1/4	2-1/8
SC130-34111S	SC130-34111M	SC130-34111L	.1563-.1875	SPECIFY	SPECIFY	5/8	1-1/4	2-1/8
SC130-34112S	SC130-34112M	SC130-34112L	.1876-.2031	SPECIFY	SPECIFY	5/8	1-1/4	2-1/8
SC130-34113S	SC130-34113M	SC130-34113L	.2032-.2344	SPECIFY	SPECIFY	5/8	1-1/4	2-1/8
SC130-34114S	SC130-34114M	SC130-34114L	.2345-.2656	SPECIFY	SPECIFY	5/8	1-1/4	2-1/8
SC130-34115S	SC130-34115M	SC130-34115L	.2657-.2969	SPECIFY	SPECIFY	5/8	1-1/4	2-1/8
SC130-34116S	SC130-34116M	SC130-34116L	.2970-.3281	SPECIFY	SPECIFY	5/8	1-1/4	2-1/8
SC130-34117S	SC130-34117M	SC130-34117L	.3282-.3594	SPECIFY	SPECIFY	5/8	1-1/4	2-1/8
SC130-34118S	SC130-34118M	SC130-34118L	.3595-.3906	SPECIFY	SPECIFY	3/4	1-1/4	2-1/8
SC130-34119S	SC130-34119M	SC130-34119L	.3907-.4219	SPECIFY	SPECIFY	3/4	1-1/4	2-1/8
SC130-34120S	SC130-34120M	SC130-34120L	.4220-.4531	SPECIFY	SPECIFY	3/4	1-1/4	2-1/8
SC130-34121S	SC130-34121M	SC130-34121L	.4532-.4844	SPECIFY	SPECIFY	3/4	1-1/4	2-1/8
SC130-34122S	SC130-34122M	SC130-34122L	.4845-.5156	SPECIFY	SPECIFY	3/4	1-1/4	2-1/8
SC130-34123S	SC130-34123M	SC130-34123L	.5157-.5469	SPECIFY	SPECIFY	3/4	1-1/4	2-1/8
SC130-34124S	SC130-34124M	SC130-34124L	.5470-.5781	SPECIFY	SPECIFY	3/4	1-1/4	2-1/8
SC130-34125S	SC130-34125M	SC130-34125L	.5782-.6094	SPECIFY	SPECIFY	3/4	1-1/4	2-1/8
SC130-34126S	SC130-34126M	SC130-34126L	.6095-.6406	SPECIFY	SPECIFY	3/4	1-1/4	2-1/8
N/A	SC130-34127M	SC130-34127L	.6407-.6719	SPECIFY	SPECIFY	N/A	1-1/4	2-1/8
N/A	SC130-34128M	SC130-34128L	.6720-.7031	SPECIFY	SPECIFY	N/A	1-1/4	2-1/8
N/A	SC130-34129M	SC130-34129L	.7032-.7344	SPECIFY	SPECIFY	N/A	1-1/4	2-1/8
N/A	SC130-34130M	SC130-34130L	.7345-.7656	SPECIFY	SPECIFY	N/A	1-1/4	2-1/8
N/A	SC130-34131M	SC130-34131L	.7657-.7969	SPECIFY	SPECIFY	N/A	1-1/4	2-1/8
N/A	SC130-34132M	SC130-34132L	.7970-.8281	SPECIFY	SPECIFY	N/A	1-1/4	2-1/8
N/A	SC130-34133M	SC130-34133L	.8282-.8594	SPECIFY	SPECIFY	N/A	1-1/4	2-1/8
N/A	SC130-34134M	SC130-34134L	.8595-.8906	SPECIFY	SPECIFY	N/A	1-1/4	2-1/8
N/A	SC130-34135M	SC130-34135L	.8907-.9219	SPECIFY	SPECIFY	N/A	1-1/4	2-1/8
N/A	SC130-34136M	SC130-34136L	.9220-.9531	SPECIFY	SPECIFY	N/A	1-1/4	2-1/8
N/A	SC130-34137M	SC130-34137L	.9532-.9844	SPECIFY	SPECIFY	N/A	1-1/4	2-1/8
N/A	SC130-34138M	SC130-34138L	.9845-1.000	SPECIFY	SPECIFY	N/A	1-1/4	2-1/8

Threaded Shank Adapter Piloted Drills

Variable Sizes-Cobalt

Stub, Short, and Long



- ¼-28 Standard Threads
- Other Threaded Sizes Available 10-32, 5/16-24, 3/8-24, and 7/16-20
- Additional Lengths and Diameters Available
- Any Threaded Drills Above .375 Diameter Must Be Ground To Fit Adapter

Upon Ordering, Please Specify Major Diameters, Pilot Diameter, and Pilot Length

Item ID STUB	Item ID SHORT	Item ID LONG	Variable Major Dia.	Pilot Dia.	Pilot Lgth	O.A.L. STUB	O.A.L. SHORT	O.A.L. LONG
SC130-35110S	SC130-35110M	SC130-35110L	.0980-.1562	SPECIFY	SPECIFY	5/8	1-1/4	2-1/8
SC130-35111S	SC130-35111M	SC130-35111L	.1563-.1875	SPECIFY	SPECIFY	5/8	1-1/4	2-1/8
SC130-35112S	SC130-35112M	SC130-35112L	.1876-.2031	SPECIFY	SPECIFY	5/8	1-1/4	2-1/8
SC130-35113S	SC130-35113M	SC130-35113L	.2032-.2344	SPECIFY	SPECIFY	5/8	1-1/4	2-1/8
SC130-35114S	SC130-35114M	SC130-35114L	.2345-.2656	SPECIFY	SPECIFY	5/8	1-1/4	2-1/8
SC130-35115S	SC130-35115M	SC130-35115L	.2657-.2969	SPECIFY	SPECIFY	5/8	1-1/4	2-1/8
SC130-35116S	SC130-35116M	SC130-35116L	.2970-.3281	SPECIFY	SPECIFY	5/8	1-1/4	2-1/8
SC130-35117S	SC130-35117M	SC130-35117L	.3282-.3594	SPECIFY	SPECIFY	5/8	1-1/4	2-1/8
SC130-35118S	SC130-35118M	SC130-35118L	.3595-.3906	SPECIFY	SPECIFY	3/4	1-1/4	2-1/8
SC130-35119S	SC130-35119M	SC130-35119L	.3907-.4219	SPECIFY	SPECIFY	3/4	1-1/4	2-1/8
SC130-35120S	SC130-35120M	SC130-35120L	.4220-.4531	SPECIFY	SPECIFY	3/4	1-1/4	2-1/8
SC130-35121S	SC130-35121M	SC130-35121L	.4532-.4844	SPECIFY	SPECIFY	3/4	1-1/4	2-1/8
SC130-35122S	SC130-35122M	SC130-35122L	.4845-.5156	SPECIFY	SPECIFY	3/4	1-1/4	2-1/8
SC130-35123S	SC130-35123M	SC130-35123L	.5157-.5469	SPECIFY	SPECIFY	3/4	1-1/4	2-1/8
SC130-35124S	SC130-35124M	SC130-35124L	.5470-.5781	SPECIFY	SPECIFY	3/4	1-1/4	2-1/8
SC130-35125S	SC130-35125M	SC130-35125L	.5782-.6094	SPECIFY	SPECIFY	3/4	1-1/4	2-1/8
N/A	SC130-35126M	SC130-35126L	.6095-.6406	SPECIFY	SPECIFY	N/A	1-1/4	2-1/8
N/A	SC130-35127M	SC130-35127L	.6407-.6719	SPECIFY	SPECIFY	N/A	1-1/4	2-1/8
N/A	SC130-35128M	SC130-35128L	.6720-.7031	SPECIFY	SPECIFY	N/A	1-1/4	2-1/8
N/A	SC130-35129M	SC130-35129L	.7032-.7344	SPECIFY	SPECIFY	N/A	1-1/4	2-1/8
N/A	SC130-35130M	SC130-35130L	.7345-.7656	SPECIFY	SPECIFY	N/A	1-1/4	2-1/8
N/A	SC130-35131M	SC130-35131L	.7657-.7969	SPECIFY	SPECIFY	N/A	1-1/4	2-1/8
N/A	SC130-35132M	SC130-35132L	.7970-.8281	SPECIFY	SPECIFY	N/A	1-1/4	2-1/8
N/A	SC130-35133M	SC130-35133L	.8282-.8594	SPECIFY	SPECIFY	N/A	1-1/4	2-1/8
N/A	SC130-35134M	SC130-35134L	.8595-.8906	SPECIFY	SPECIFY	N/A	1-1/4	2-1/8
N/A	SC130-35135M	SC130-35135L	.8907-.9219	SPECIFY	SPECIFY	N/A	1-1/4	2-1/8
N/A	SC130-35136M	SC130-35136L	.9220-.9531	SPECIFY	SPECIFY	N/A	1-1/4	2-1/8
N/A	SC130-35137M	SC130-35137L	.9532-.9844	SPECIFY	SPECIFY	N/A	1-1/4	2-1/8
N/A	SC130-35138M	SC130-35138L	.9845-1.000	SPECIFY	SPECIFY	N/A	1-1/4	2-1/8

Jobber Drills

Wire Sizes

HSS, Cobalt, Solid Carbide, and Carbide Tipped

- 135° Split Point Standard
- 118° Split Point on Item Numbers Indicated with *



Item ID HSS	Item ID COBALT	Item ID SOLID CARBIDE	Item ID CARBIDE TIPPED	Size	Decimal Equiv.	Flute Length	O.A.L.
SC130-4801	SC130-5801	SC130-6801	SC130-7801	1	.2280	2-5/8	3-7/8
SC130-4802	SC130-5802	SC130-6802	SC130-7802	2	.2210	2-5/8	3-7/8
SC130-4803	SC130-5803	SC130-6803	SC130-7803	3	.2130	2-1/2	3-3/4
SC130-4804	SC130-5804	SC130-6804	SC130-7804	4	.2090	2-1/2	3-3/4
SC130-4805	SC130-5805	SC130-6805	SC130-7805	5	.2055	2-1/2	3-3/4
SC130-4806	SC130-5806	SC130-6806	SC130-7806	6	.2040	2-1/2	3-3/4
SC130-4807	SC130-5807	SC130-6807	SC130-7807	7	.2010	2-7/16	3-5/8
SC130-4808	SC130-5808	SC130-6808	SC130-7808	8	.1990	2-7/16	3-5/8
SC130-4809	SC130-5809	SC130-6809	SC130-7809	9	.1960	2-7/16	3-5/8
SC130-4810	SC130-5810	SC130-6810	SC130-7810	10	.1935	2-7/16	3-5/8
SC130-4811	SC130-5811	SC130-6811	SC130-7811	11	.1910	2-5/16	3-1/2
SC130-4812	SC130-5812	SC130-6812	SC130-7812	12	.1890	2-5/16	3-1/2
SC130-4813	SC130-5813	SC130-6813	SC130-7813	13	.1850	2-5/16	3-1/2
SC130-4814	SC130-5814	SC130-6814	SC130-7814	14	.1820	2-3/16	3-3/8
SC130-4815	SC130-5815	SC130-6815	SC130-7815	15	.1800	2-3/16	3-3/8
SC130-4816	SC130-5816	SC130-6816	SC130-7816	16	.1770	2-3/16	3-3/8
SC130-4817	SC130-5817	SC130-6817	SC130-7817	17	.1730	2-3/16	3-3/8
SC130-4818	SC130-5818	SC130-6818	SC130-7818	18	.1695	2-1/8	3-1/4
SC130-4819	SC130-5819	SC130-6819	SC130-7819	19	.1660	2-1/8	3-1/4
SC130-4820	SC130-5820	SC130-6820	SC130-7820	20	.1610	2-1/8	3-1/4
SC130-4821	SC130-5821	SC130-6821	SC130-7821	21	.1590	2-1/8	3-1/4
SC130-4822	SC130-5822	SC130-6822	SC130-7822	22	.1570	2	3-1/8
SC130-4823	SC130-5823	SC130-6823	SC130-7823	23	.1540	2	3-1/8
SC130-4824	SC130-5824	SC130-6824	SC130-7824	24	.1520	2	3-1/8
SC130-4825	SC130-5825	SC130-6825	SC130-7825	25	.1495	1-7/8	3
SC130-4826	SC130-5826	SC130-6826	SC130-7826	26	.1470	1-7/8	3
SC130-4827	SC130-5827	SC130-6827	SC130-7827	27	.1440	1-7/8	3
SC130-4828	SC130-5828	SC130-6828	SC130-7828	28	.1405	1-3/4	2-7/8
SC130-4829	SC130-5829	SC130-6829	SC130-7829	29	.1360	1-3/4	2-7/8
SC130-4830	SC130-5830	SC130-6830	SC130-7830	30	.1285	1-5/8	2-3/4
SC130-4831	SC130-5831	SC130-6831	SC130-7831	31	.1200	1-5/8	2-3/4
SC130-4832	SC130-5832	SC130-6832	SC130-7832	32	.1160	1-5/8	2-3/4
SC130-4833	SC130-5833	SC130-6833	N/A	33	.1130	1-1/2	2-5/8
SC130-4834	SC130-5834	SC130-6834	N/A	34	.1110	1-1/2	2-5/8
SC130-4835	SC130-5835	SC130-6835	N/A	35	.1100	1-1/2	2-5/8
SC130-4836	SC130-5836	SC130-6836	N/A	36	.1065	1-7/16	2-1/2
SC130-4837	SC130-5837	SC130-6837	N/A	37	.1040	1-7/16	2-1/2
SC130-4838	SC130-5838	SC130-6838	N/A	38	.1015	1-7/16	2-1/2
SC130-4839	SC130-5839	SC130-6839	N/A	39	.0995	1-3/8	2-3/8
SC130-4840	SC130-5840	SC130-6840	N/A	40	.0980	1-3/8	2-3/8
SC130-4841	SC130-5841	SC130-6841	N/A	41	.0960	1-3/8	2-3/8
SC130-4842	SC130-5842	SC130-6842	N/A	42	.0935	1-1/4	2-1/4

Jobber Drills

Wire Sizes

HSS, Cobalt, Solid Carbide, and Carbide Tipped

Item ID HSS	Item ID COBALT	Item ID SOLID CARBIDE	Item ID CARBIDE TIPPED	Size	Decimal Equiv.	Flute Length	O.A.L.
SC130-4843	SC130-5843	SC130-6843	N/A	43	.0890	1-1/4	2-1/4
SC130-4844	SC130-5844	SC130-6844	N/A	44	.0860	1-1/8	2-1/8
SC130-4845	SC130-5845	SC130-6845	N/A	45	.0820	1-1/8	2-1/8
SC130-4846	SC130-5846	SC130-6846	N/A	46	.0810	1-1/8	2-1/8
SC130-4847	SC130-5847	SC130-6847	N/A	47	.0785	1	2
SC130-4848	SC130-5848	SC130-6848	N/A	48	.0760	1	2
SC130-4849	SC130-5849	SC130-6849	N/A	49	.0730	1	2
SC130-4850	SC130-5850	SC130-6850	N/A	50	.0700	1	2
SC130-4851	SC130-5851	SC130-6851	N/A	51	.0670	1	2
SC130-4852	SC130-5852	SC130-6852	N/A	52	.0635	7/8	1-7/8
SC130-4853	SC130-5853	SC130-6853	N/A	53	.0595	7/8	1-7/8
SC130-4854	SC130-5854	SC130-6854	N/A	54	.0550	7/8	1-7/8
SC130-4855	SC130-5855	SC130-6855	N/A	55	.0520	7/8	1-7/8
SC130-4856	SC130-5856	SC130-6856	N/A	56	.0465	3/4	1-3/4
SC130-4857	SC130-5857	SC130-6857	N/A	57	.0430	3/4	1-3/4
SC130-4858	SC130-5858	SC130-6858	N/A	58	.0420	11/16	1-5/8
SC130-4859	SC130-5859	SC130-6859	N/A	59	.0410	11/16	1-5/8
SC130-4860	SC130-5860	SC130-6860	N/A	60	.0400	11/16	1-5/8

Jobber Drills

Fractional Sizes

HSS, Cobalt, Solid Carbide, and Carbide Tipped

- 135° Split Point Standard
- 118° Split Point on Item Numbers Indicated with *



Item ID HSS	Item ID COBALT	Item ID SOLID CARBIDE	Item ID CARBIDE TIPPED	Size	Decimal Equiv.	Flute Length	O.A.L.
SC130-4004	SC130-5004	SC130-6004	N/A	1/16	.0625	7/8	1-7/8
SC130-4005	SC130-5005	SC130-6005	N/A	5/64	.0781	1	2
SC130-4006	SC130-5006	SC130-6006	N/A	3/32	.0938	1-1/4	2-1/4
SC130-4007	SC130-5007	SC130-6007	SC130-7007*	7/64	.1094	1-1/2	2-5/8
SC130-4008	SC130-5008	SC130-6008	SC130-7008	1/8	.1250	1-5/8	2-3/4
SC130-4009	SC130-5009	SC130-6009	SC130-7009	9/64	.1406	1-3/4	2-7/8
SC130-4010	SC130-5010	SC130-6010	SC130-7010	5/32	.1562	2	3-1/8
SC130-4011	SC130-5011	SC130-6011	SC130-7011	11/64	.1719	2-1/8	3-1/4
SC130-4012	SC130-5012	SC130-6012	SC130-7012	3/16	.1875	2-5/16	3-1/2
SC130-4013	SC130-5013	SC130-6013	SC130-7013	13/64	.2031	2-7/16	3-5/8
SC130-4014	SC130-5014	SC130-6014	SC130-7014	7/32	.2188	2-1/2	3-3/4
SC130-4015	SC130-5015	SC130-6015	SC130-7015	15/64	.2344	2-5/8	3-7/8
SC130-4016	SC130-5016	SC130-6016	SC130-7016	1/4	.2500	2-3/4	4
SC130-4017	SC130-5017	SC130-6017	SC130-7017	17/64	.2656	2-7/8	4-1/8
SC130-4018	SC130-5018	SC130-6018	SC130-7018	9/32	.2812	2-15/16	4-1/4
SC130-4019	SC130-5019	SC130-6019	SC130-7019	19/64	.2969	3-1/16	4-3/8
SC130-4020	SC130-5020	SC130-6020	SC130-7020	5/16	.3125	3-3/16	4-1/2
SC130-4021	SC130-5021	SC130-6021	SC130-7021	21/64	.3281	3-5/16	4-5/8
SC130-4022	SC130-5022	SC130-6022	SC130-7022	11/32	.3438	3-7/16	4-3/4
SC130-4023	SC130-5023	SC130-6023	SC130-7023	23/64	.3594	3-1/2	4-7/8
SC130-4024	SC130-5024	SC130-6024	SC130-7024	3/8	.3750	3-5/8	5
SC130-4025	SC130-5025	SC130-6025	SC130-7025	25/64	.3906	3-3/4	5-1/8
SC130-4026	SC130-5026	SC130-6026	SC130-7026	13/32	.4062	3-7/8	5-1/4
SC130-4027	SC130-5027	SC130-6027	SC130-7027	27/64	.4219	3-15/16	5-3/8
SC130-4028	SC130-5028	SC130-6028	SC130-7028	7/16	.4375	4-1/16	5-1/2
SC130-4029	SC130-5029	SC130-6029	SC130-7029	29/64	.4531	4-3/16	5-5/8
SC130-4030	SC130-5030	SC130-6030	SC130-7030	15/32	.4688	4-5/16	5-3/4
SC130-4031	SC130-5031	SC130-6031	SC130-7031	31/64	.4844	4-3/8	5-7/8
SC130-4032	SC130-5032	SC130-6032	SC130-7032	1/2	.5000	4-1/2	6

Jobber Drills

Letter Sizes

HSS, Cobalt, Solid Carbide, and Carbide Tipped

- 135° Split Point Standard
- 118° Split Point on Item Numbers Indicated with *



Item ID HSS	Item ID COBALT	Item ID SOLID CARBIDE	Item ID CARBIDE TIPPED	Size	Decimal Equiv.	Flute Length	O.A.L.
SC130-4901	SC130-5901	SC130-6901	SC130-7901	A	.2340	2-5/8	3-7/8
SC130-4902	SC130-5902	SC130-6902	SC130-7902	B	.2380	2-3/4	4
SC130-4903	SC130-5903	SC130-6903	SC130-7903	C	.2420	2-3/4	4
SC130-4904	SC130-5904	SC130-6904	SC130-7904	D	.2460	2-3/4	4
SC130-4905	SC130-5905	SC130-6905	SC130-7905	E	.2500	2-3/4	4
SC130-4906	SC130-5906	SC130-6906	SC130-7906	F	.2570	2-7/8	4-1/8
SC130-4907	SC130-5907	SC130-6907	SC130-7907	G	.2610	2-7/8	4-1/8
SC130-4908	SC130-5908	SC130-6908	SC130-7908	H	.2660	2-7/8	4-1/8
SC130-4909	SC130-5909	SC130-6909	SC130-7909	I	.2720	2-7/8	4-1/8
SC130-4910	SC130-5910	SC130-6910	SC130-7910	J	.2770	2-7/8	4-1/8
SC130-4911	SC130-5911	SC130-6911	SC130-7911	K	.2810	2-15/16	4-1/4
SC130-4912	SC130-5912	SC130-6912	SC130-7912	L	.2900	2-15/16	4-1/4
SC130-4913	SC130-5913	SC130-6913	SC130-7913	M	.2950	3-1/16	4-3/8
SC130-4914	SC130-5914	SC130-6914	SC130-7914	N	.3020	3-1/16	4-3/8
SC130-4915	SC130-5915	SC130-6915	SC130-7915	O	.3160	3-3/16	4-1/2
SC130-4916	SC130-5916	SC130-6916	SC130-7916	P	.3230	3-5/16	4-5/8
SC130-4917	SC130-5917	SC130-6917	SC130-7917	Q	.3320	3-7/16	4-3/4
SC130-4918	SC130-5918	SC130-6918	SC130-7918	R	.3390	3-7/16	4-3/4
SC130-4919	SC130-5919	SC130-6919	SC130-7919	S	.3480	3-1/2	4-7/8
SC130-4920	SC130-5920	SC130-6920	SC130-7920	T	.3580	3-1/2	4-7/8
SC130-4921	SC130-5921	SC130-6921	SC130-7921	U	.3680	3-5/8	5
SC130-4922	SC130-5922	SC130-6922	SC130-7922	V	.3770	3-5/8	5
SC130-4923	SC130-5923	SC130-6923	SC130-7923	W	.3860	3-3/4	5-1/8
SC130-4924	SC130-5924	SC130-6924	SC130-7924	X	.3970	3-3/4	5-1/8
SC130-4925	SC130-5925	SC130-6925	SC130-7925	Y	.4040	3-7/8	5-1/4
SC130-4926	SC130-5926	SC130-6926	SC130-7926	Z	.4130	3-7/8	5-1/4

Drill Sets



- Jobber Drills
- 135° Split Point Standard

Item ID HSS	Item ID COBALT	Item ID SOLID CARBIDE	Item ID CARBIDE TIPPED	Sizes Included
SC1325-104	SC1325-101	SC1325-107	SC1325-110	#1-#60
SC1325-105	SC1325-102	SC1325-108	SC1325-111	1/16"-1/2" by 64ths
SC1325-106	SC1325-103	SC1325-109	SC1325-112	A thru Z

Piloted Drills

Variable Sizes

HSS, Cobalt, and Solid Carbide

Upon Ordering, Please Specify Major Diameter, Pilot Diameter, and Pilot Length

Item ID HSS	Item ID COBALT	Item ID SOLID CARBIDE	Variable Major Dia.	Pilot Dia.	Pilot Lgth.
SC130-14109	SC130-15109	SC130-16109	.0980-.1562	SPECIFY	SPECIFY
SC130-14110	SC130-15110	SC130-16110	.1563-.1875	SPECIFY	SPECIFY
SC130-14111	SC130-15111	SC130-16111	.1876-.2031	SPECIFY	SPECIFY
SC130-14112	SC130-15112	SC130-16112	.2032-.2344	SPECIFY	SPECIFY
SC130-14113	SC130-15113	SC130-16113	.2345-.2656	SPECIFY	SPECIFY
SC130-14114	SC130-15114	SC130-16114	.2657-.2969	SPECIFY	SPECIFY
SC130-14115	SC130-15115	SC130-16115	.2970-.3281	SPECIFY	SPECIFY
SC130-14116	SC130-15116	SC130-16116	.3282-.3594	SPECIFY	SPECIFY
SC130-14117	SC130-15117	SC130-16117	.3595-.3906	SPECIFY	SPECIFY
SC130-14118	SC130-15118	SC130-16118	.3907-.4219	SPECIFY	SPECIFY
SC130-14119	SC130-15119	SC130-16119	.4220-.4531	SPECIFY	SPECIFY
SC130-14120	SC130-15120	SC130-16120	.4532-.4844	SPECIFY	SPECIFY
SC130-14121	SC130-15121	SC130-16121	.4845-.5156	SPECIFY	SPECIFY
SC130-14122	SC130-15122	SC130-16122	.5157-.5469	SPECIFY	SPECIFY
SC130-14123	SC130-15123	SC130-16123	.5470-.5781	SPECIFY	SPECIFY
SC130-14124	SC130-15124	SC130-16124	.5782-.6094	SPECIFY	SPECIFY
SC130-14125	SC130-15125	SC130-16125	.6095-.6406	SPECIFY	SPECIFY
SC130-14126	SC130-15126	SC130-16126	.6407-.6719	SPECIFY	SPECIFY
SC130-14127	SC130-15127	SC130-16127	.6720-.7031	SPECIFY	SPECIFY
SC130-14128	SC130-15128	SC130-16128	.7032-.7344	SPECIFY	SPECIFY
SC130-14129	SC130-15129	SC130-16129	.7345-.7656	SPECIFY	SPECIFY
SC130-14130	SC130-15130	SC130-16130	.7657-.7969	SPECIFY	SPECIFY
SC130-14131	SC130-15131	SC130-16131	.7970-.8281	SPECIFY	SPECIFY
SC130-14132	SC130-15132	SC130-16132	.8282-.8594	SPECIFY	SPECIFY
SC130-14133	SC130-15133	SC130-16133	.8595-.8906	SPECIFY	SPECIFY
SC130-14134	SC130-15134	SC130-16134	.8907-.9219	SPECIFY	SPECIFY
SC130-14135	SC130-15135	SC130-16135	.9220-.9531	SPECIFY	SPECIFY
SC130-14136	SC130-15136	SC130-16136	.9532-.9844	SPECIFY	SPECIFY
SC130-14137	SC130-15137	SC130-16137	.9845-1.000	SPECIFY	SPECIFY

Aircraft Extension Drills

Wire Sizes- 6"

HSS, Cobalt, and Carbide Tipped

Drills

Item ID HSS	Item ID COBALT	Item ID CARBIDE TIPPED	Size	Decimal Equiv.	Flute Length	O.A.L.
SC130-846310	SC130-856310	SC130-876310	1	.2280	2-5/8	6
SC130-846311	SC130-856311	SC130-876311	2	.2210	2-5/8	6
SC130-846312	SC130-856312	SC130-876312	3	.2130	2-1/2	6
SC130-846313	SC130-856313	SC130-876313	4	.2090	2-1/2	6
SC130-846314	SC130-856314	SC130-876314	5	.2055	2-1/2	6
SC130-846315	SC130-856315	SC130-876315	6	.2040	2-1/2	6
SC130-846316	SC130-856316	SC130-876316	7	.2010	2-7/16	6
SC130-846317	SC130-856317	SC130-876317	8	.1990	2-7/16	6
SC130-846318	SC130-856318	SC130-876318	9	.1960	2-7/16	6
SC130-846319	SC130-856319	SC130-876319	10	.1935	2-7/16	6
SC130-846320	SC130-856320	SC130-876320	11	.1910	2-5/16	6
SC130-846321	SC130-856321	SC130-876321	12	.1890	2-5/16	6
SC130-846322	SC130-856322	SC130-876322	13	.1850	2-5/16	6
SC130-846323	SC130-856323	SC130-876323	14	.1820	2-3/16	6
SC130-846324	SC130-856324	SC130-876324	15	.1800	2-3/16	6
SC130-846325	SC130-856325	SC130-876325	16	.1770	2-3/16	6
SC130-846326	SC130-856326	SC130-876326	17	.1730	2-3/16	6
SC130-846327	SC130-856327	SC130-876327	18	.1695	2-1/8	6
SC130-846328	SC130-856328	SC130-876328	19	.1660	2-1/8	6
SC130-846329	SC130-856329	SC130-876329	20	.1610	2-1/8	6
SC130-846330	SC130-856330	SC130-876330	21	.1590	2-1/8	6
SC130-846331	SC130-856331	SC130-876331	22	.1570	2	6
SC130-846332	SC130-856332	SC130-876332	23	.1540	2	6
SC130-846333	SC130-856333	SC130-876333	24	.1520	2	6
SC130-846334	SC130-856334	SC130-876334	25	.1495	1-7/8	6
SC130-846335	SC130-856335	SC130-876335	26	.1470	1-7/8	6
SC130-846336	SC130-856336	SC130-876336	27	.1440	1-7/8	6
SC130-846337	SC130-856337	SC130-876337	28	.1405	1-3/4	6
SC130-846338	SC130-856338	SC130-876338	29	.1360	1-3/4	6
SC130-846339	SC130-856339	SC130-876339	30	.1285	1-5/8	6
SC130-846340	SC130-856340	SC130-876340	31	.1200	1-5/8	6
SC130-846341	SC130-856341	SC130-876341	32	.1160	1-5/8	6
SC130-846342	SC130-856342	N/A	33	.1130	1-1/2	6
SC130-846343	SC130-856343	N/A	34	.1110	1-1/2	6
SC130-846344	SC130-856344	N/A	35	.1100	1-1/2	6
SC130-846345	SC130-856345	N/A	36	.1065	1-7/16	6
SC130-846346	SC130-856346	N/A	37	.1040	1-7/16	6
SC130-846347	SC130-856347	N/A	38	.1015	1-7/16	6
SC130-846348	SC130-856348	N/A	39	.0995	1-3/8	6
SC130-846349	SC130-856349	N/A	40	.0980	1-3/8	6

Aircraft Extension Drills

Fractional Sizes- 6"

HSS, Cobalt, and Carbide Tipped

Item ID HSS	Item ID COBALT	Item ID CARBIDE TIPPED	Size	Decimal Equiv.	Flute Length	O.A.L.
SC130-846411	SC130-856411	N/A	1/16	.0625	7/8	6
SC130-846412	SC130-856412	N/A	5/64	.0781	1	6
SC130-846413	SC130-856413	N/A	3/32	.0938	1-1/4	6
SC130-846414	SC130-856414	N/A	7/64	.1094	1-1/2	6
SC130-846415	SC130-856415	SC130-876415	1/8	.1250	1-5/8	6
SC130-846416	SC130-856416	SC130-876416	9/64	.1406	1-3/4	6
SC130-846417	SC130-856417	SC130-876417	5/32	.1562	2	6
SC130-846418	SC130-856418	SC130-876418	11/64	.1719	2-1/8	6
SC130-846419	SC130-856419	SC130-876419	3/16	.1875	2-5/16	6
SC130-846420	SC130-856420	SC130-876420	13/64	.2031	2-7/16	6
SC130-846421	SC130-856421	SC130-876421	7/32	.2188	2-1/2	6
SC130-846422	SC130-856422	SC130-876422	15/64	.2344	2-5/8	6
SC130-846423	SC130-856423	SC130-876423	1/4	.2500	2-3/4	6
SC130-846428	SC130-856428	SC130-876428	17/64	.2656	2-7/8	6
SC130-846429	SC130-856429	SC130-876429	9/32	.2812	2-15/16	6
SC130-846430	SC130-856430	SC130-876430	19/64	.2969	3-1/16	6
SC130-846424	SC130-856424	SC130-876424	5/16	.3125	3-3/16	6
SC130-846431	SC130-856431	SC130-876431	21/64	.3281	3-5/16	6
SC130-846432	SC130-856432	SC130-876432	11/32	.3438	3-7/16	6
SC130-846433	SC130-856433	SC130-876433	23/64	.3594	3-1/2	6
SC130-846425	SC130-856425	SC130-876425	3/8	.3750	3-5/8	6
SC130-846434	SC130-856434	SC130-876434	25/64	.3906	3-3/4	6
SC130-846435	SC130-856435	SC130-876435	13/32	.4062	3-7/8	6
SC130-846436	SC130-856436	SC130-876436	27/64	.4219	3-15/16	6
SC130-846426	SC130-856426	SC130-876426	7/16	.4375	4-1/16	6
SC130-846437	SC130-856437	SC130-876437	29/64	.4531	4-3/16	6
SC130-846438	SC130-856438	SC130-876438	15/32	.4688	4-5/16	6
SC130-846439	SC130-856439	SC130-876439	31/64	.4844	4-1/2	6
SC130-846427	SC130-856427	SC130-876427	1/2	.5000	4-1/2	6

Aircraft Extension Drills

Letter Sizes- 6"

HSS, Cobalt, and Carbide Tipped

Drills

Item ID HSS	Item ID COBALT	Item ID CARBIDE TIPPED	Size	Decimal Equiv.	Flute Length	O.A.L.
SC130-846510	SC130-856510	SC130-876510	A	.2340	2-5/8	6
SC130-846511	SC130-856511	SC130-876511	B	.2380	2-3/4	6
SC130-846512	SC130-856512	SC130-876512	C	.2420	2-3/4	6
SC130-846513	SC130-856513	SC130-876513	D	.2460	2-3/4	6
SC130-846514	SC130-856514	SC130-876514	E	.2500	2-3/4	6
SC130-846515	SC130-856515	SC130-876515	F	.2570	2-7/8	6
SC130-846516	SC130-856516	SC130-876516	G	.2610	2-7/8	6
SC130-846517	SC130-856517	SC130-876517	H	.2660	2-7/8	6
SC130-846518	SC130-856518	SC130-876518	I	.2720	2-7/8	6
SC130-846519	SC130-856519	SC130-876519	J	.2770	2-7/8	6
SC130-846520	SC130-856520	SC130-876520	K	.2810	2-15/16	6
SC130-846521	SC130-856521	SC130-876521	L	.2900	2-15/16	6
SC130-846522	SC130-856522	SC130-876522	M	.2950	3-1/16	6
SC130-846523	SC130-856523	SC130-876523	N	.3020	3-1/16	6
SC130-846524	SC130-856524	SC130-876524	O	.3160	3-3/16	6
SC130-846525	SC130-856525	SC130-876525	P	.3230	3-5/16	6
SC130-846526	SC130-856526	SC130-876526	Q	.3320	3-7/16	6
SC130-846527	SC130-856527	SC130-876527	R	.3390	3-7/16	6
SC130-846528	SC130-856528	SC130-876528	S	.3480	3-1/2	6
SC130-846529	SC130-856529	SC130-876529	T	.3580	3-1/2	6
SC130-846530	SC130-856530	SC130-876530	U	.3680	3-5/8	6
SC130-846531	SC130-856531	SC130-876531	V	.3770	3-5/8	6
SC130-846532	SC130-856532	SC130-876532	W	.3860	3-3/4	6
SC130-846533	SC130-856533	SC130-876533	X	.3970	3-3/4	6
SC130-846534	SC130-856534	SC130-876534	Y	.4040	3-7/8	6
SC130-846535	SC130-856535	SC130-876535	Z	.4130	3-7/8	6

Aircraft Extension Drills

Wire Sizes- 12"

HSS, Cobalt, and Carbide Tipped

Item ID HSS	Item ID COBALT	Item ID CARBIDE TIPPED	Size	Decimal Equiv.	Flute Length	O.A.L.
SC130-8412310	SC130-8512310	SC130-8712310	1	.2280	2-5/8	12
SC130-8412311	SC130-8512311	SC130-8712311	2	.2210	2-5/8	12
SC130-8412312	SC130-8512312	SC130-8712312	3	.2130	2-1/2	12
SC130-8412313	SC130-8512313	SC130-8712313	4	.2090	2-1/2	12
SC130-8412314	SC130-8512314	SC130-8712314	5	.2055	2-1/2	12
SC130-8412315	SC130-8512315	SC130-8712315	6	.2040	2-1/2	12
SC130-8412316	SC130-8512316	SC130-8712316	7	.2010	2-7/16	12
SC130-8412317	SC130-8512317	SC130-8712317	8	.1990	2-7/16	12
SC130-8412318	SC130-8512318	SC130-8712318	9	.1960	2-7/16	12
SC130-8412319	SC130-8512319	SC130-8712319	10	.1935	2-7/16	12
SC130-8412320	SC130-8512320	SC130-8712320	11	.1910	2-5/16	12
SC130-8412321	SC130-8512321	SC130-8712321	12	.1890	2-5/16	12
SC130-8412322	SC130-8512322	SC130-8712322	13	.1850	2-5/16	12
SC130-8412323	SC130-8512323	SC130-8712323	14	.1820	2-3/16	12
SC130-8412324	SC130-8512324	SC130-8712324	15	.1800	2-3/16	12
SC130-8412325	SC130-8512325	SC130-8712325	16	.1770	2-3/16	12
SC130-8412326	SC130-8512326	SC130-8712326	17	.1730	2-3/16	12
SC130-8412327	SC130-8512327	SC130-8712327	18	.1695	2-1/8	12
SC130-8412328	SC130-8512328	SC130-8712328	19	.1660	2-1/8	12
SC130-8412329	SC130-8512329	SC130-8712329	20	.1610	2-1/8	12
SC130-8412330	SC130-8512330	SC130-8712330	21	.1590	2-1/8	12
SC130-8412331	SC130-8512331	SC130-8712331	22	.1570	2	12
SC130-8412332	SC130-8512332	SC130-8712332	23	.1540	2	12
SC130-8412333	SC130-8512333	SC130-8712333	24	.1520	2	12
SC130-8412334	SC130-8512334	SC130-8712334	25	.1495	1-7/8	12
SC130-8412335	SC130-8512335	SC130-8712335	26	.1470	1-7/8	12
SC130-8412336	SC130-8512336	SC130-8712336	27	.1440	1-7/8	12
SC130-8412337	SC130-8512337	SC130-8712337	28	.1405	1-3/4	12
SC130-8412338	SC130-8512338	SC130-8712338	29	.1360	1-3/4	12
SC130-8412339	SC130-8512339	SC130-8712339	30	.1285	1-5/8	12
SC130-8412340	SC130-8512340	SC130-8712340	31	.1200	1-5/8	12
SC130-8412341	SC130-8512341	SC130-8712341	32	.1160	1-5/8	12
SC130-8412342	SC130-8512342	N/A	33	.1130	1-1/2	12
SC130-8412343	SC130-8512343	N/A	34	.1110	1-1/2	12
SC130-8412344	SC130-8512344	N/A	35	.1100	1-1/2	12
SC130-8412345	SC130-8512345	N/A	36	.1065	1-7/16	12
SC130-8412346	SC130-8512346	N/A	37	.1040	1-7/16	12
SC130-8412347	SC130-8512347	N/A	38	.1015	1-7/16	12
SC130-8412348	SC130-8512348	N/A	39	.0995	1-3/8	12
SC130-8412349	SC130-8512349	N/A	40	.0980	1-3/8	12

Aircraft Extension Drills

Fractional Sizes- 12"

HSS, Cobalt, and Carbide Tipped

Drills

Item ID HSS	Item ID COBALT	Item ID CARBIDE TIPPED	Size	Decimal Equiv.	Flute Length	O.A.L.
SC130-8412411	SC130-8512411	N/A	1/16	.0625	7/8	12
SC130-8412412	SC130-8512412	N/A	5/64	.0781	1	12
SC130-8412413	SC130-8512413	N/A	3/32	.0938	1-1/4	12
SC130-8412414	SC130-8512414	N/A	7/64	.1094	1-1/2	12
SC130-8412415	SC130-8512415	SC130-8712415	1/8	.1250	1-5/8	12
SC130-8412416	SC130-8512416	SC130-8712416	9/64	.1406	1-3/4	12
SC130-8412417	SC130-8512417	SC130-8712417	5/32	.1562	2	12
SC130-8412418	SC130-8512418	SC130-8712418	11/64	.1719	2-1/8	12
SC130-8412419	SC130-8512419	SC130-8712419	3/16	.1875	2-5/16	12
SC130-8412420	SC130-8512420	SC130-8712420	13/64	.2031	2-7/16	12
SC130-8412421	SC130-8512421	SC130-8712421	7/32	.2188	2-1/2	12
SC130-8412422	SC130-8512422	SC130-8712422	15/64	.2344	2-5/8	12
SC130-8412423	SC130-8512423	SC130-8712423	1/4	.2500	2-3/4	12
SC130-8412428	SC130-8512428	SC130-8712428	17/64	.2656	2-7/8	12
SC130-8412429	SC130-8512429	SC130-8712429	9/32	.2812	2-15/16	12
SC130-8412430	SC130-8512430	SC130-8712430	19/64	.2969	3-1/16	12
SC130-8412424	SC130-8512424	SC130-8712424	5/16	.3125	3-3/16	12
SC130-8412431	SC130-8512431	SC130-8712431	21/64	.3281	3-5/16	12
SC130-8412432	SC130-8512432	SC130-8712432	11/32	.3438	3-7/16	12
SC130-8412433	SC130-8512433	SC130-8712433	23/64	.3594	3-1/2	12
SC130-8412425	SC130-8512425	SC130-8712425	3/8	.3750	3-5/8	12
SC130-8412434	SC130-8512434	SC130-8712434	25/64	.3906	3-3/4	12
SC130-8412435	SC130-8512435	SC130-8712435	13/32	.4062	3-7/8	12
SC130-8412436	SC130-8512436	SC130-8712436	27/64	.4219	3-15/16	12
SC130-8412426	SC130-8512426	SC130-8712426	7/16	.4375	4-1/16	12
SC130-8412437	SC130-8512437	SC130-8712437	29/64	.4531	4-3/16	12
SC130-8412438	SC130-8512438	SC130-8712438	15/32	.4688	4-5/16	12
SC130-8412439	SC130-8512439	SC130-8712439	31/64	.4844	4-3/8	12
SC130-8412427	SC130-8512427	SC130-8712427	1/2	.5000	4-1/2	12

Aircraft Extension Drills

Letter Sizes- 12"

HSS, Cobalt, and Carbide Tipped

Item ID HSS	Item ID COBALT	Item ID CARBIDE TIPPED	Size	Decimal Equiv.	Flute Length	O.A.L.
SC130-8412510	SC130-8512510	SC130-8712510	A	.2340	2-5/8	12
SC130-8412511	SC130-8512511	SC130-8712511	B	.2380	2-3/4	12
SC130-8412512	SC130-8512512	SC130-8712512	C	.2420	2-3/4	12
SC130-8412513	SC130-8512513	SC130-8712513	D	.2460	2-3/4	12
SC130-8412514	SC130-8512514	SC130-8712514	E	.2500	2-3/4	12
SC130-8412515	SC130-8512515	SC130-8712515	F	.2570	2-7/8	12
SC130-8412516	SC130-8512516	SC130-8712516	G	.2610	2-7/8	12
SC130-8412517	SC130-8512517	SC130-8712517	H	.2660	2-7/8	12
SC130-8412518	SC130-8512518	SC130-8712518	I	.2720	2-7/8	12
SC130-8412519	SC130-8512519	SC130-8712519	J	.2770	2-7/8	12
SC130-8412520	SC130-8512520	SC130-8712520	K	.2810	2-15/16	12
SC130-8412521	SC130-8512521	SC130-8712521	L	.2900	2-15/16	12
SC130-8412522	SC130-8512522	SC130-8712522	M	.2950	3-1/16	12
SC130-8412523	SC130-8512523	SC130-8712523	N	.3020	3-1/16	12
SC130-8412524	SC130-8512524	SC130-8712524	O	.3160	3-3/16	12
SC130-8412525	SC130-8512525	SC130-8712525	P	.3230	3-5/16	12
SC130-8412526	SC130-8512526	SC130-8712526	Q	.3320	3-7/16	12
SC130-8412527	SC130-8512527	SC130-8712527	R	.3390	3-7/16	12
SC130-8412528	SC130-8512528	SC130-8712528	S	.3480	3-1/2	12
SC130-8412529	SC130-8512529	SC130-8712529	T	.3580	3-1/2	12
SC130-8412530	SC130-8512530	SC130-8712530	U	.3680	3-5/8	12
SC130-8412531	SC130-8512531	SC130-8712531	V	.3770	3-5/8	12
SC130-8412532	SC130-8512532	SC130-8712532	W	.3860	3-3/4	12
SC130-8412533	SC130-8512533	SC130-8712533	X	.3970	3-3/4	12
SC130-8412534	SC130-8512534	SC130-8712534	Y	.4040	3-7/8	12
SC130-8412535	SC130-8512535	SC130-8712535	Z	.4130	3-7/8	12